San Ace Controller

Features

Preventive maintenance of equipment (IoT functionality)

- Easy to connect to user's terminal devices. (Wireless LAN / wired LAN)
- Enables users to monitor the status of fans and sensors from remote terminal devices.
- Enables users to control the fan speed remotely via terminal devices.
- Detects outlier sensor measurements and sends alerts.
- Saves the fan's cumulative operating time and other fan measurement data to the cloud for later use.
- Prevents heat problems with user equipment, contributing to reducing maintenance time and costs.

Low noise and high energy efficiency (Automatic control)

- Stores temperature, humidity, and air pressure measurements for automatic fan speed control based on the setting conditions.
- Makes fan cooling and ventilation more efficient, reducing noise and improving efficiency.

Optimized fan settings (Manual control)

- Can connect and control a maximum of four fans, enabling different speed settings for individual fans.
- Optimizes the airflow and static pressure of individual fans in multi-fan systems.

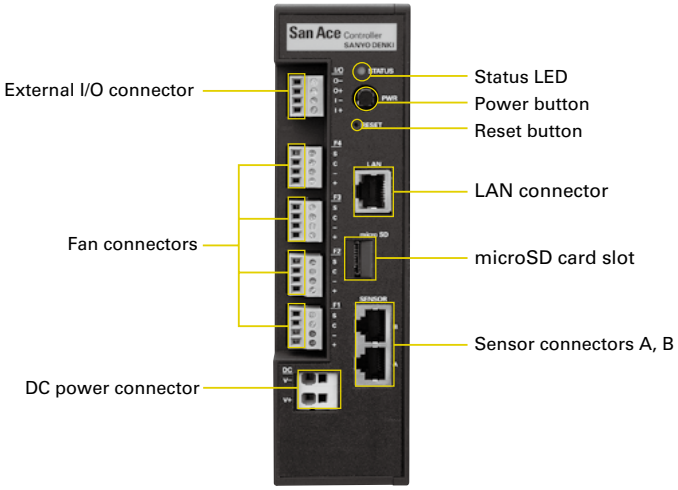
Only the 9CT1-U001 model is cUL-certified.

Specifications

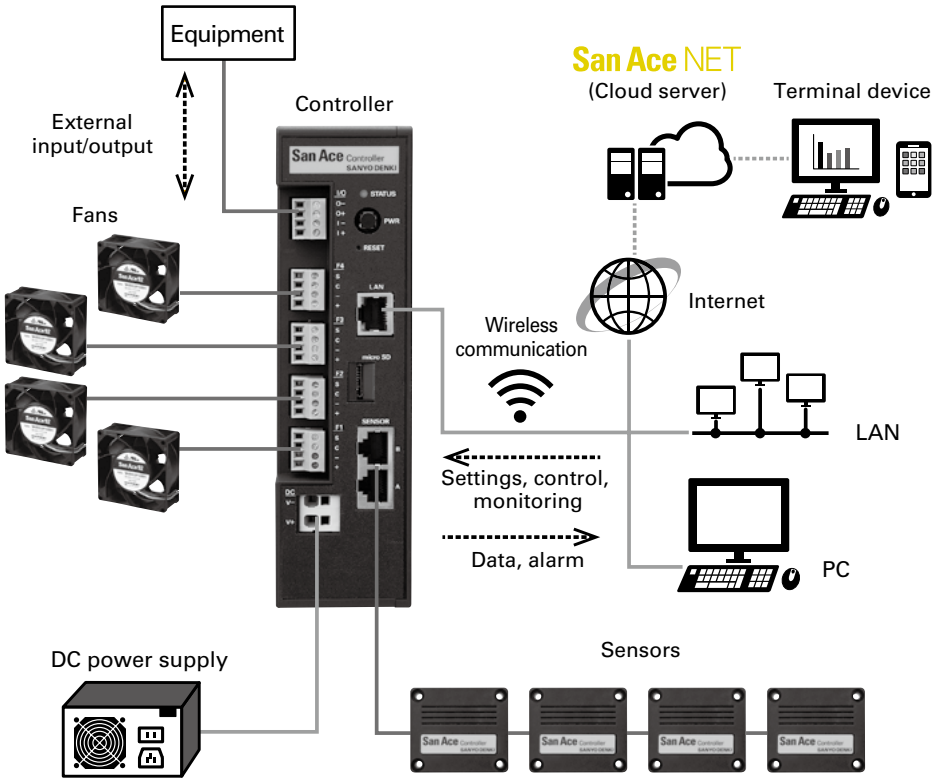
		With wireless LAN	Without wireless LAN	With wireless LAN, cUL certified
Model no.		**9CT1-001**	**9CT1-002**	**9CT1-U001**(1)
Rated voltage [VDC]		12/24/48		12/24
Power consumption [W]		3.1(2)		
Max. input power		970 W or less		64 W or less (At 12 VDC) 100 W or less (At 24 VDC)
Operating voltage range [VDC]		7 to 60		7 to 27.6
Operating temperature range [˚C]		-20 to +70		
Control functions		Manual / automatic		
Control signal		PWM signal High-level voltage (V_{OH}): 3.3/5 V Frequency: 25 kHz		
Monitoring criteria		Fan speed, fan current, fan operation hours, sensor detection value, external input		
No. of connectable fans		Max. 4		
Max. fan connection terminal current (per terminal)		5 A		5 A (At 12 VDC) 4 A (At 24 VDC)
Max. output current (Total)		20 A		5 A (At 12 VDC) 4 A (At 24 VDC)
No. of connectable sensors		Max. 4		
Compatible sensors(3)		Temperature / humidity, air pressure, acceleration		
External I/O functions	Input	Photocoupler-isolated input, ON: 15 to 28.8 VDC, OFF: 0 to 5 VDC		
	Output	Photocoupler-isolated open-collector output, load voltage: 28.8 VDC or less, output current: 0.1 A or less		
Communication	Wireless	IEEE 802.11b/g/n, frequency: 2.4 GHz(4)	—	IEEE 802.11b/g/n, frequency: 2.4 GHz(4)
	Wired	Ethernet 10BASE-T, 100BASE-TX		
Size [mm]		50 (W) × 135 (D) × 180 (H)		
Mass [g]		450		
Material		Casing: Plastic		

(1) Use a UL Class 2 power supply. (2) For use of this product alone, at 20˚C ambient temperature
(3) Use our dedicated sensors (options). (4) Available channels: Ch. 1 to 11

Front View



System Configuration

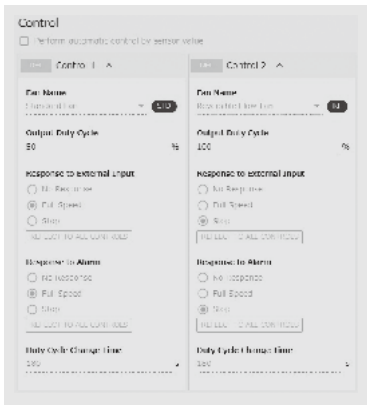


Graphical User Interface (GUI) Screens

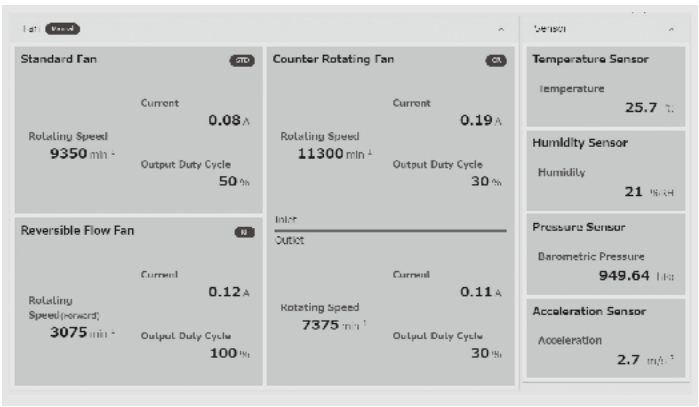
Settings, control, monitoring, and data download can be done through web browsers.

Sample screens

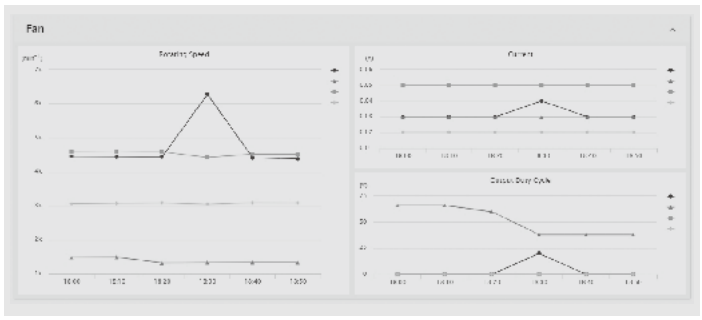
Control settings



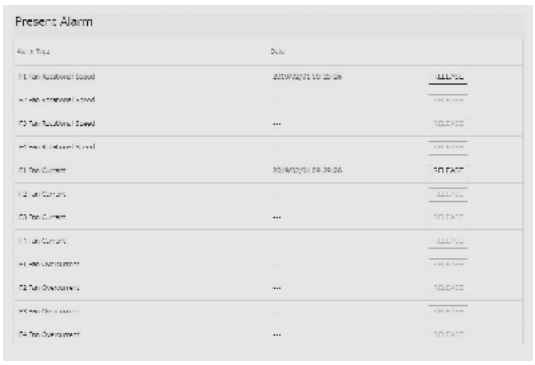
Measurement data



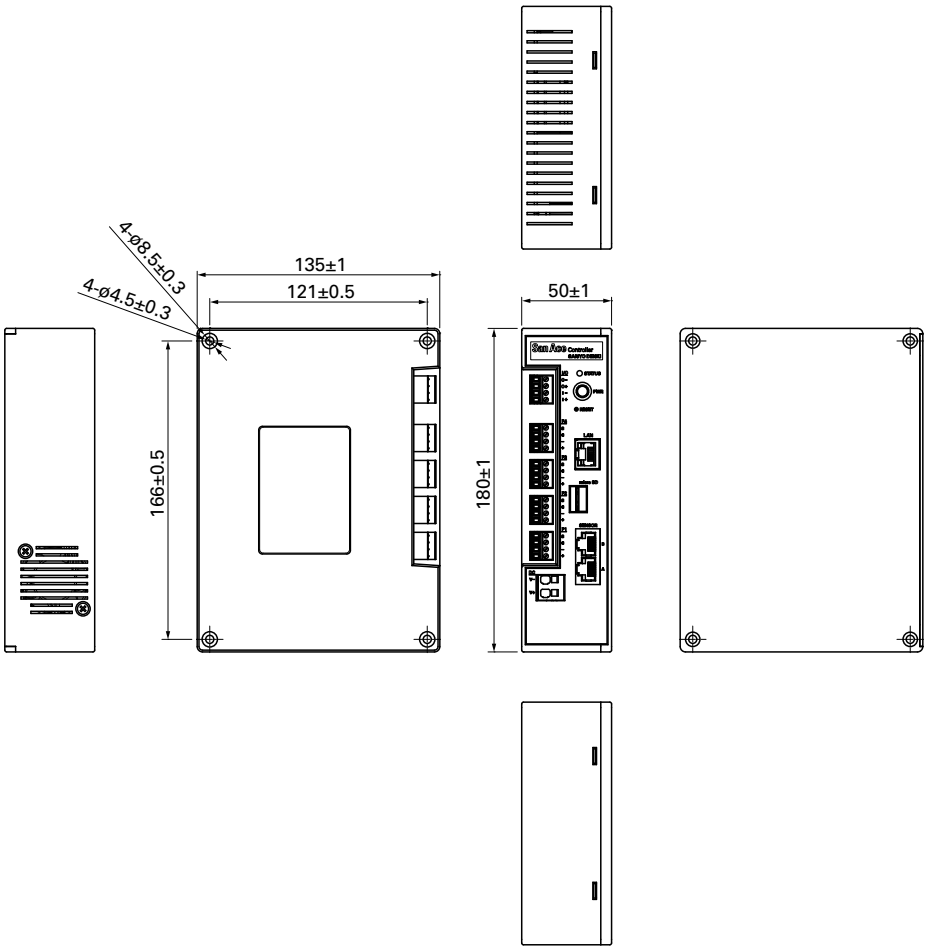
Graphs



Alarms



Dimensions (unit: mm)



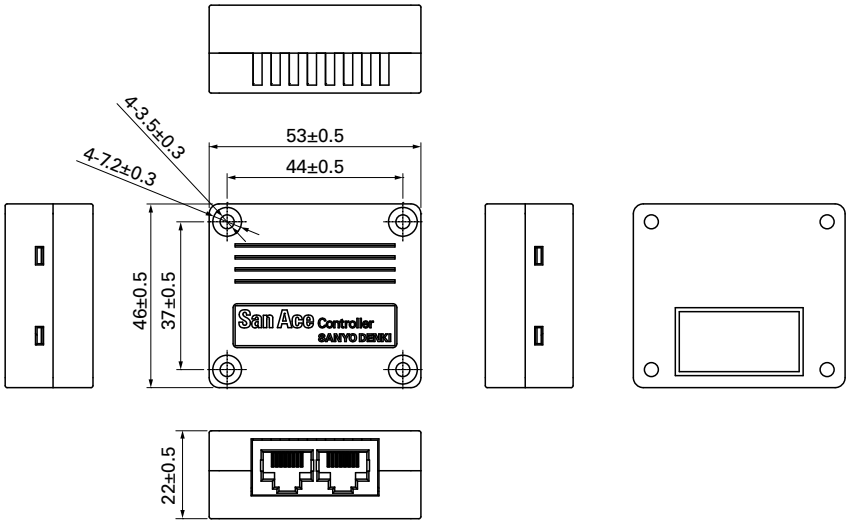
Options

- Sensors

Sensor type	Temperature / Humidity sensor	Air pressure sensor	Accelerometer
Model no.	**9CT1-T**	**9CT1-P**	**9CT1-A**
Measurement range	Temperature: -20 to +70˚C Humidity: 20 to 85% RH(1)	Air pressure: 800 to 1100 hPa	Acceleration: 0 to 60 m/s^2 (2)
Operating temperature range [˚C]	-20 to +70		
Operating humidity range [% RH]	20 to 85(1)		
Size [mm]	53 (W)×46 (D)×22 (H)		
Mass [g]	35		
Material	Casing: Plastic		

(1) Non-condensing (2) Total acceleration from three axes

- Dimensions (unit: mm)



PWM Controller

Features

Reduces system power consumption and fan noise

For PWM fan speed control, a PWM control circuit needs to be newly designed and configured.

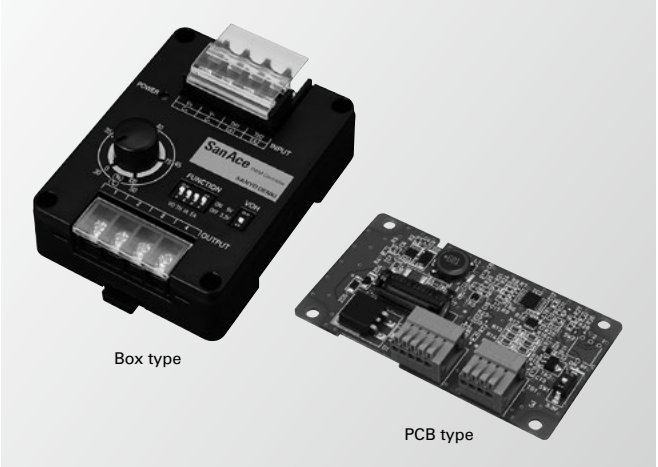
By using this product, however, PWM control function fans can be fully utilized without the need for preparing new circuits, contributing to reducing the system power consumption and the fan noise.

Can be common-powered by the fan power supply

The controller can be powered by the fan power supply of rated voltage 12, 24, and 48 VDC, and no separate supply is required.

Maximum of four fans connectable

Up to four fans with PWM control function can be connected and controlled.



Specifications

Box type

Model no.		9PC8666X-S001	9PC8666X-S101
Size [mm]		86 (H)×66 (W)×38 (D)	
Rated voltage [V]		12/24/48	
Power consumption [W]		0.2(1)	
Operating temperature [˚C]		-20 to +70	
Input terminal	Input voltage range [V] (V+, V-)	7 to 60	
	Control voltage range [V]	0 to 5.5	
Output terminal	PWM signal output	V_{OH} (high level voltage): 3.3 or 5 VDC selectable	
	PWM frequency [kHz]	25	1
	Output current	20 mA max. (total sum of 4 terminals)	
	Output breakdown voltage [V]	6.5	
	No. of connectable fans	Up to 4 fans	
Control functions(2)		Voltage control, Internal adjustment (variable resistor) control, External adjustment (variable resistor) control(3), Thermistor control(3)	
Mounting method		DIN rail mounting or screw mounting	
Mass [g]		110	
Material		Case: Plastic	

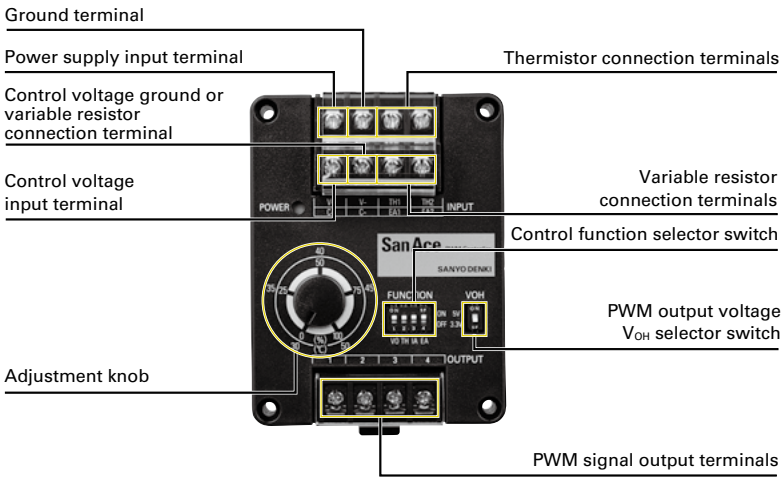
PCB type

Model no.		9PC8045D-V001	9PC8045D-R001	9PC8045D-T001	9PC8045D-V101	9PC8045D-R101	9PC8045D-T101
Size [mm]		80 (H)×45 (W)×17 (D)					
Rated voltage [V]		12/24/48					
Power consumption [W]		0.2(1)					
Operating temperature [˚C]		-20 to +70					
Input terminal	Input voltage range [V] (V+, V-)	7 to 60					
	Control voltage range [V]	0 to 5.5					
Output terminal	PWM signal output	V_{OH} (high level voltage): 3.3 or 5 VDC selectable					
	PWM frequency [kHz]	25			1		
	Output current	20 mA max. (total sum of 4 terminals)					
	Output breakdown voltage [V]	6.5					
	No. of connectable fans	Up to 4 fans					
Control functions		Voltage control	Variable resistor control(3)	Thermistor control(3)	Voltage control	Variable resistor control(3)	Thermistor control(3)
Mounting method		Screw mounting					
Mass [g]		27					
Material		PCB: FR-4					

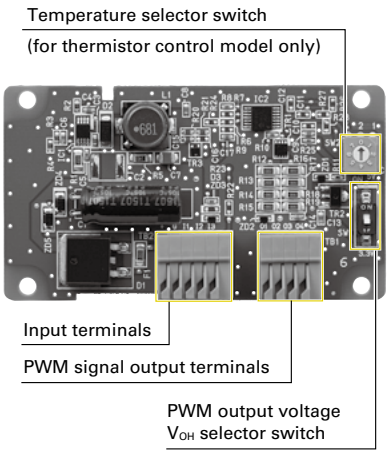
(1) When output terminals are turned on. (2) Control functions are mutually exclusive for Box type.
(3) Variable resistor and thermistor are not supplied with the controller and need to be prepared separately.
Note: Be noted that if applied input voltage or frequency is out of range of the connected fan, how the fan speed responds to the PWM duty cycle may be altered.

Front View (component names)

Box type



PCB type



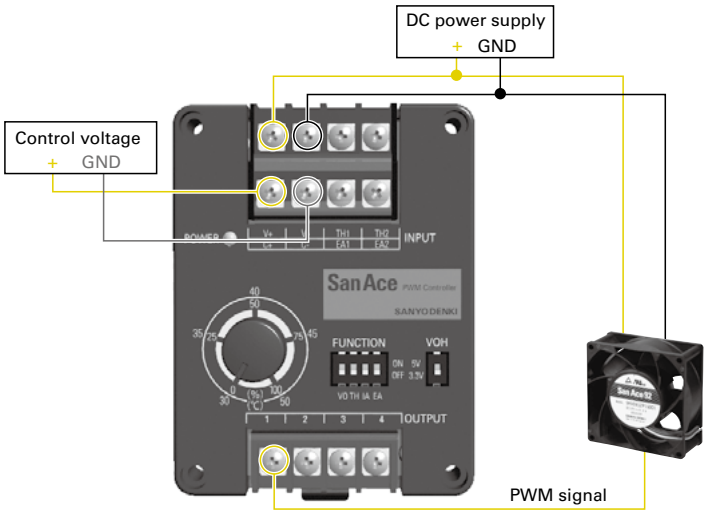
Connection Examples and PWM Signal Output Characteristics

Controller can be common-powered by the power supply for 12, 24, and 48 VDC rated voltage fans.
It can also be powered by a separate supply as long as both supplies share the same ground.

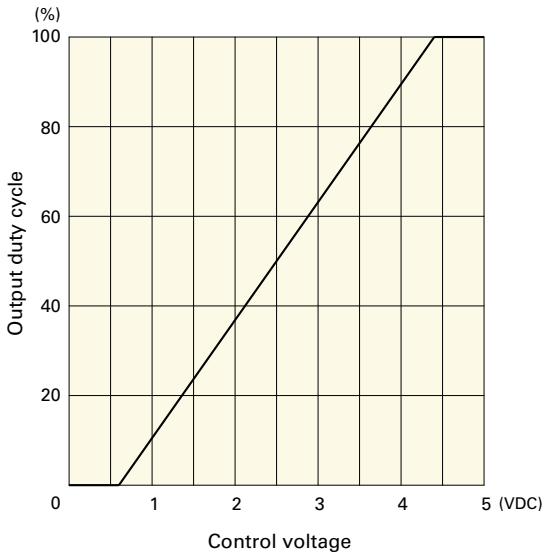
Voltage control

Output duty cycle controlled with input voltage of 0 to 5 VDC. *Ensure that the input voltage does not exceed 5.5 VDC.

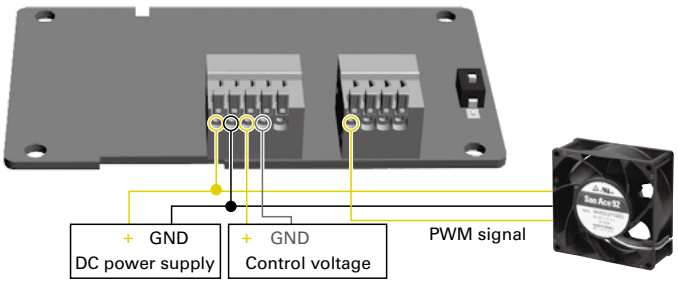
- Box type



Control Voltage - Output Duty Cycle Characteristics



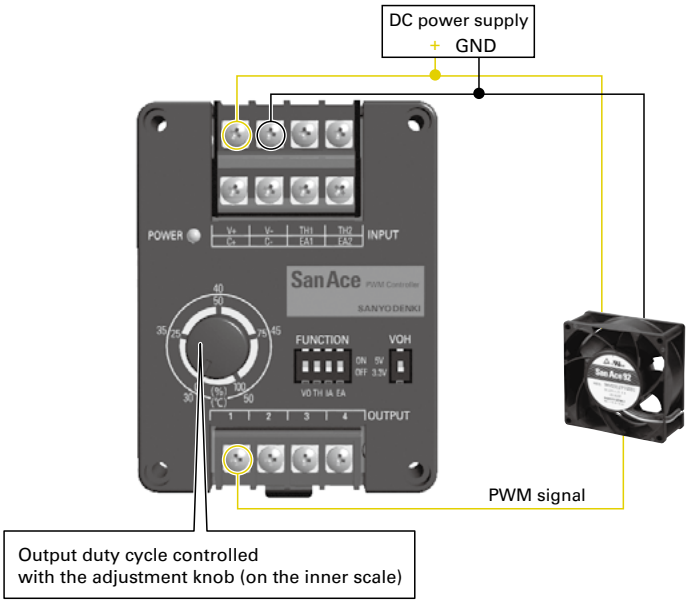
- PCB type (Model no.: 9PC8045D-V001)

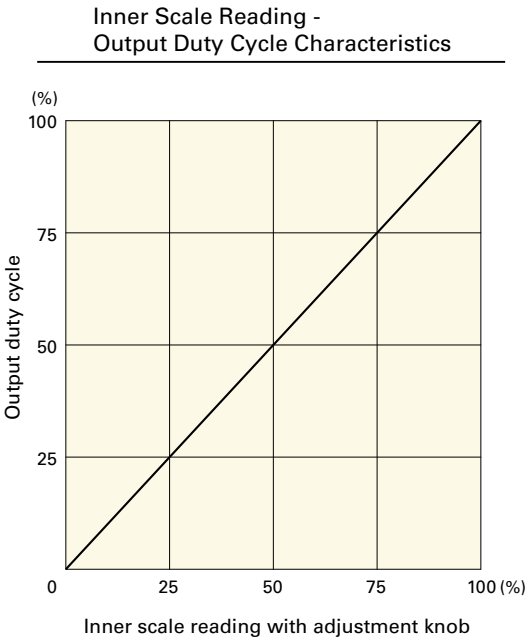


Internal adjustment (variable resistor) control

Output duty cycle controlled with the adjustment knob.

- Box type



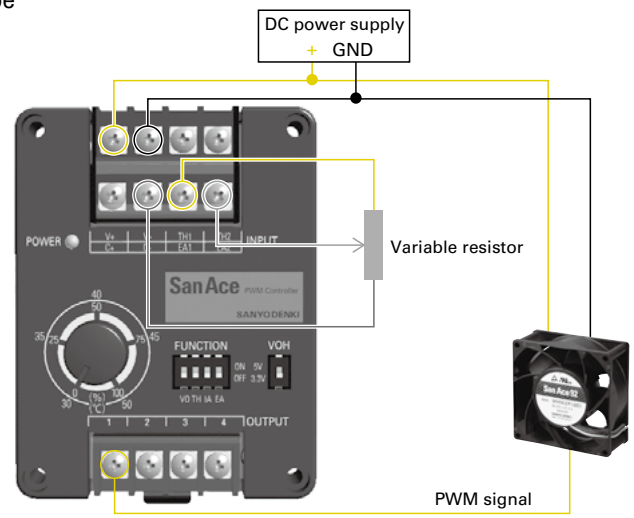


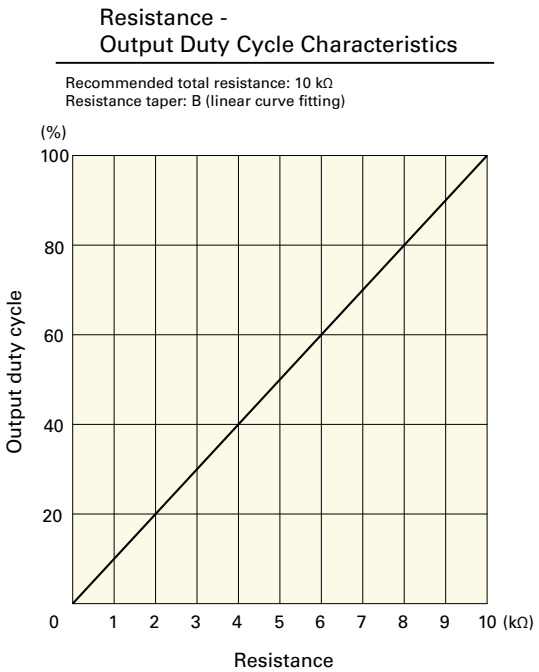
PWM Controller

External adjustment (variable resistor) control

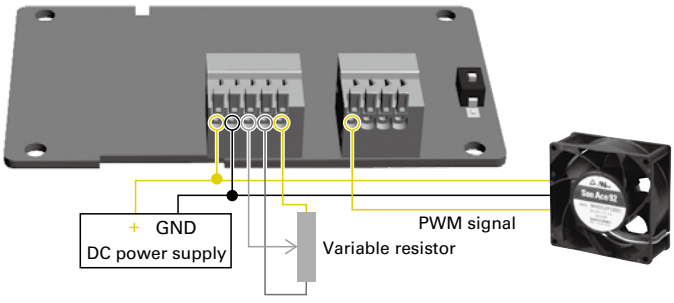
Output duty cycle controlled with variable resistor connected to terminals.

- Box type





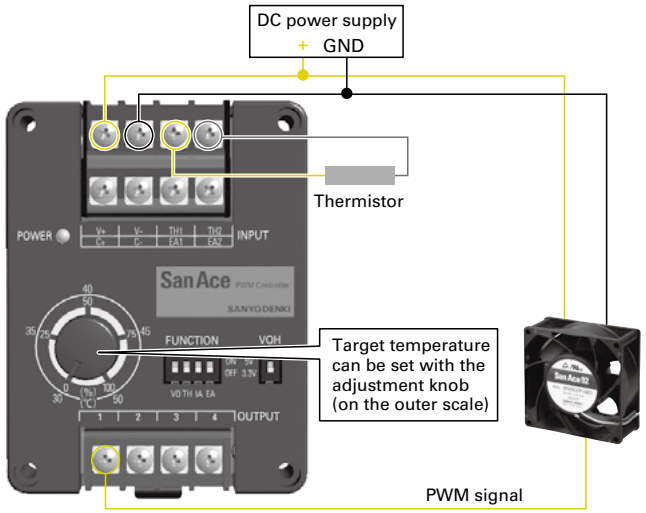
- PCB type (Model no.: 9PC8045D-R001)



Thermistor control

Automation control of output duty cycle in response to the temperature detected with an external thermistor.

- Box type



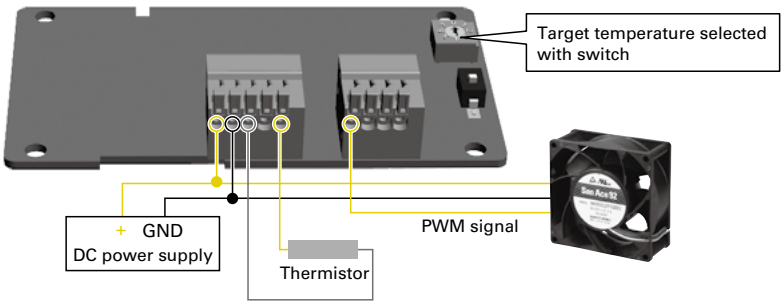
Controlling Conditions

T_{ST}: Temperature set with the adjustment knob (30 to 50°C)
T_{TH}: Temperature detected with thermistor

Recommended thermistor conditions
Type: NTC
R_{25} (Resistance at 25°C): 10 kΩ
B value: $B_{25/85}$ = 3435 K

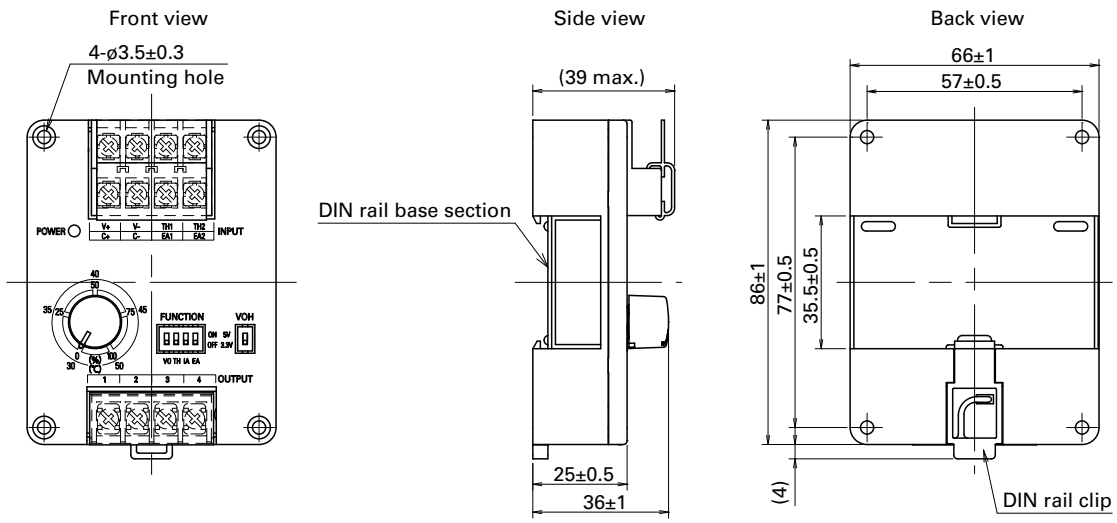
Temperature conditions	Duty cycle	Fan rotational speed (For reference)
$T_{ST} < T_{TH}$	Increases	Increases
$T_{ST} > T_{TH}$	Decreases	Decreases
$T_{ST} \approx T_{TH}$	Maintained	Maintained

- PCB type (Model no.: 9PC8045D-T001)

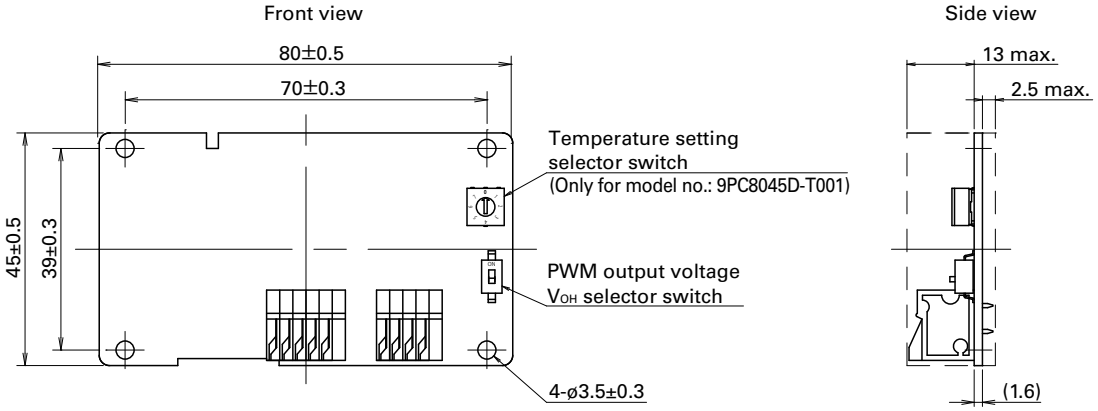


Dimensions (unit: mm)

- Box type



- PCB type



Airflow Tester

Features (Patented as a movable measurement device for measuring device airflow and system impedance)

Enables the selection of the optimal fan for a device

An optimal fan for a device can be selected by entering accurate measurement results into thermal design simulation software.

Compact and lightweight

With a compact design and weight of approximately 6 kg, it is portable enough to measure immobile equipment.

Measurement Functions

- System Impedance — Measurement of the resistance to the flow of air within a device
- Operating Airflow — Measurement of the actual airflow that passes through a device when a fan is mounted
- P-Q Performance — Measurement of airflow versus static pressure characteristics*

* Performance curve that illustrates the characteristics of a fan for use within a certain system.
It shows the relationship between airflow and static pressure.

With connection duct mounted

CE

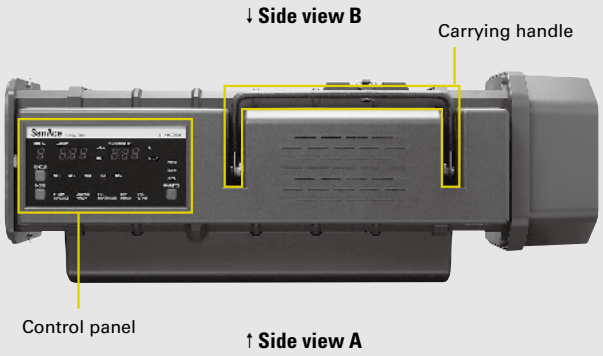
Specifications

Model no.		9AT2560S-000□(1)	9AT2560A-000□(1)	9AT2560C-000□(1)
Measurement units	Airflow	m^3/min	CFM	CFM
	Static pressure	Pa	inchH_2O	Pa
Measurement range	Airflow	0.20 to 8.00 m^3/min	7 to 282 CFM	7 to 282 CFM
	Static pressure	0 to 1000 Pa	0 to 4.01 inchH_2O	0 to 1000 Pa
Measurement accuracy	Airflow	±7% of maximum measurable airflow with each nozzle		
	Static pressure	±10 Pa (0.04 inchH_2O) for measurement results < 200 Pa, ±50 Pa (0.20 inchH_2O) for measurement results ≥ 200 Pa		
Operating environment	Ambient temperature	0 to 40˚C		
	Humidity	20 to 85% RH (non-condensing)		
Display		Data no., Measurement values (airflow, static pressure(2)), Measurement status, Nozzle selection, Measurement mode selection		
Interface		Digital output: Included USB serial adapter		
Power supply	Input voltage	100 to 240 VAC, 50/60 Hz		
	Power consumption	260 VA max.		
Dimensions		600 (W)×250 (H)×250 (D) mm		
Mass		Main unit: Approx. 6 kg, Connection duct (including board holder): Approx. 1.5 kg		
Included peripherals		1 Set of measurement nozzles, Plastic mounting board (5 pcs / set), Connection duct, AC power cable (2.5 m), USB serial adapter, Instruction manual, Quick start guide, Data viewer software		

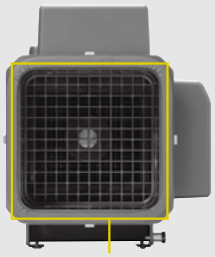
(1) The AC power plug shape differs with the number in □ of model numbers.
AC power plug included in models with 1 in □ is for Japan and North America regions (2 parallel flat pins + a round grounding pin), Input voltage: 100/120 VAC, 50/60 Hz
AC power plug included in models with 2 in □ is for Europe region (2 round pins + a female grounding contact), Input voltage: 220 VAC, 50 Hz
AC power plug included in models with 3 in □ is for China region (2 angled flat pins + a flat grounding pin), Input voltage: 220 VAC, 50 Hz
Product also available without an AC power cable. Model no. 9AT2560S-0000, 9AT2560A-0000, 9AT2560C-0000
(2) Static pressure values are calculated with standard atmosphere as 1013 hPa at 20˚C.

Airflow Tester Part Names

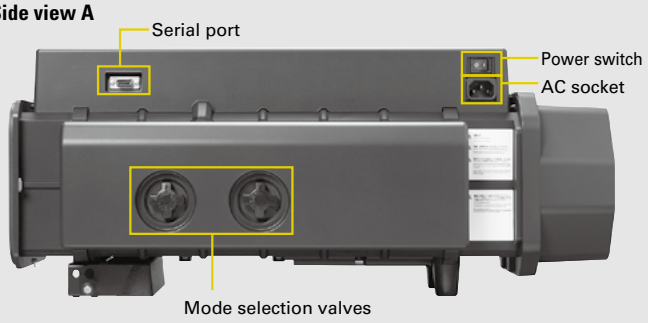
Top view



Front view (air inlet side)

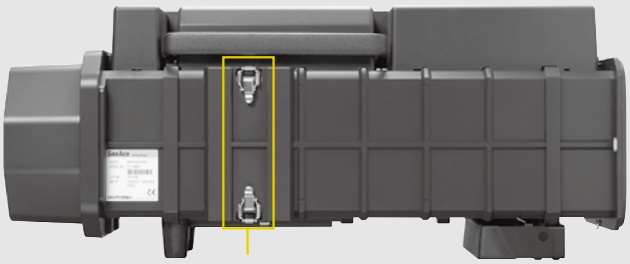


Side view A

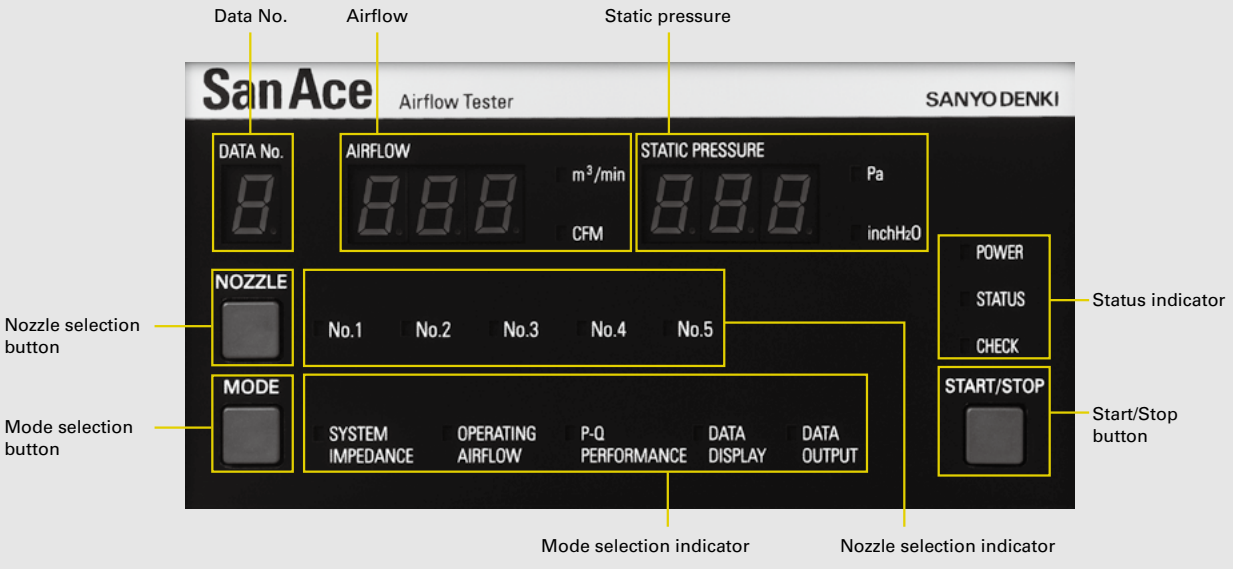


Back view (air outlet side)

Side view B

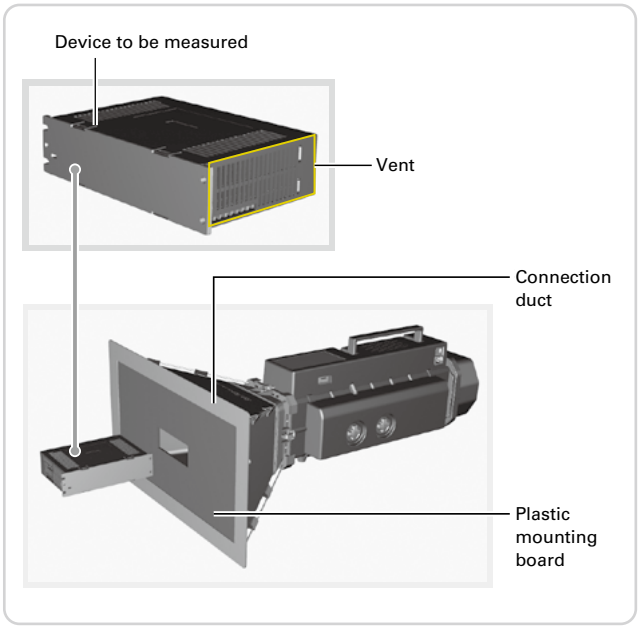


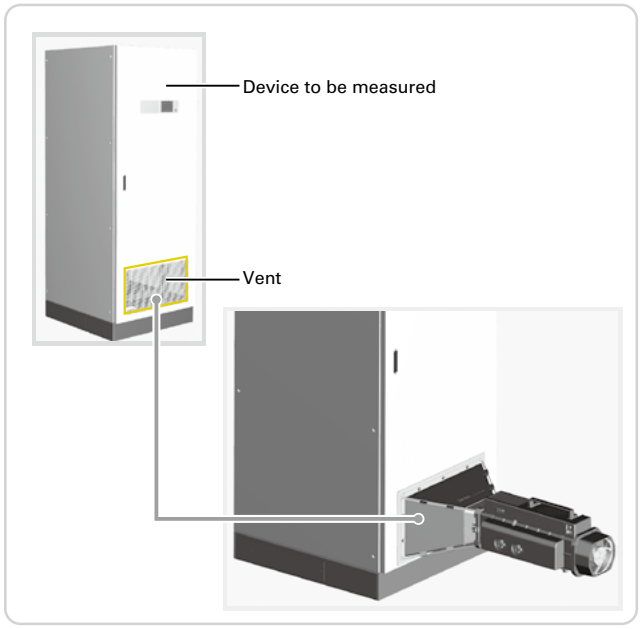
Control panel (zoomed in)



Usage Examples

Cut out a hole in the mounting board matching the vent opening of the device to be measured, and place the mounting board firmly against the device to perform measurements.

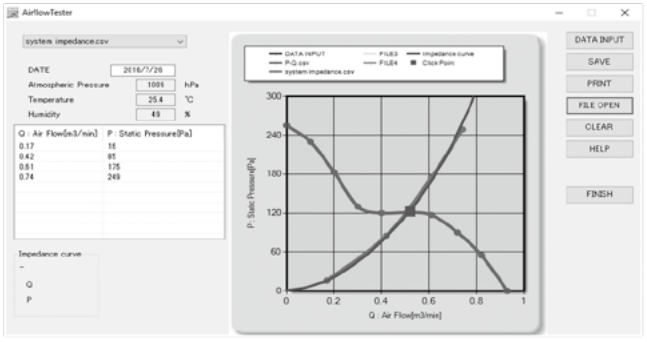


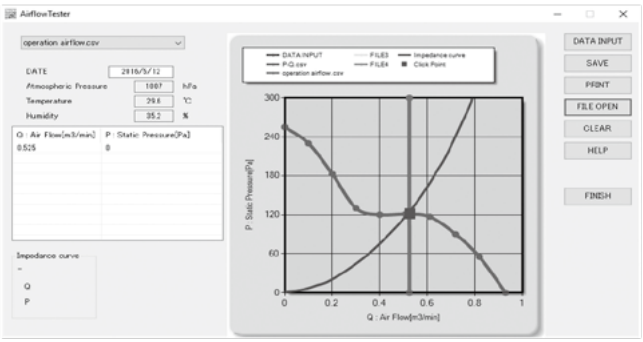


Data Viewer Software (included)

Obtained measurement data can be represented as a graph and saved on a PC.

Screen examples P-Q performance shown below based on catalog data.





Option

Carrying case

Measurement nozzle case included

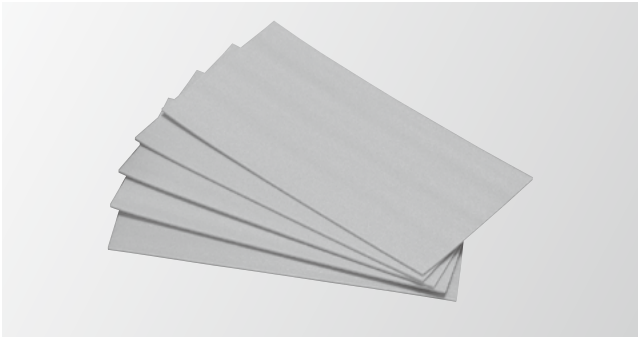
Model no.	9AT2560-B001 Please add "CS" to the end of the model no. of Airflow Tester in page 1 when ordering Airflow Tester and carrying case as a set. e.g. 9AT2560S-0001CS
Dimensions	705 (W)×385 (H)×415 (D) mm

Carrying case, measurement nozzle case

Plastic mounting boards

Sized to fit the duct frame. Five boards included with Airflow Tester.

Model no.	9AT2560-P001
Quantity	5 pcs / set
Dimensions	525 (W)×275 (H)×4 (D) mm



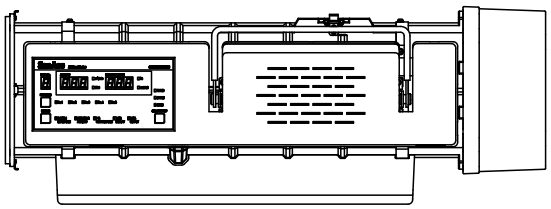
Plastic mounting boards (5 pcs)

Dimensions (unit: mm)

- Main unit

Top view

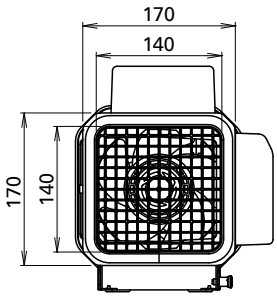
↓ Side view B



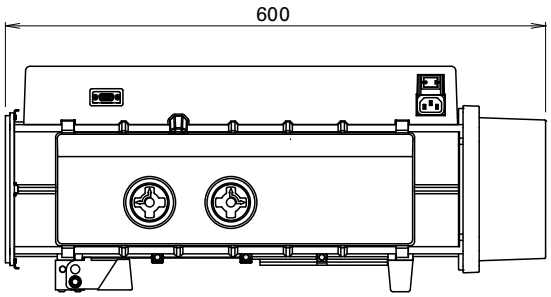
Airflow direction

↑ Side view A

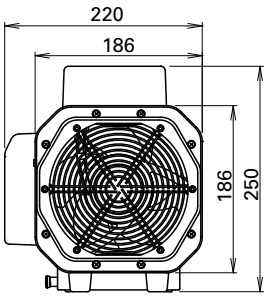
Front view (air inlet side)



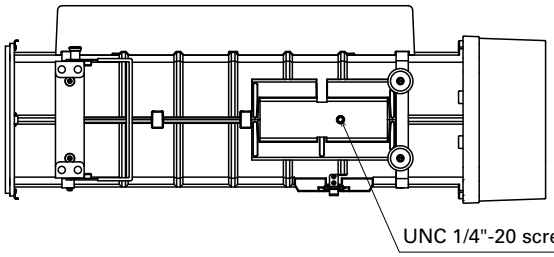
Side view A



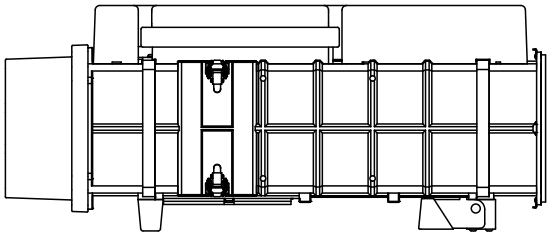
Back view (air outlet side)



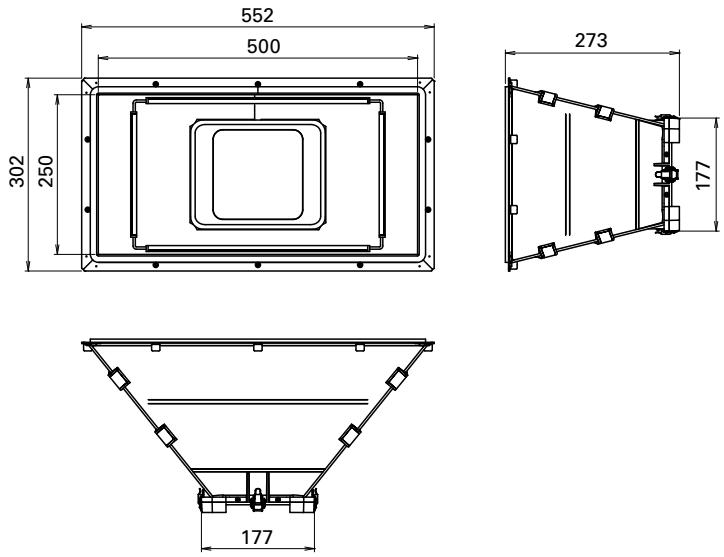
Bottom view



Side view B



- Connection duct

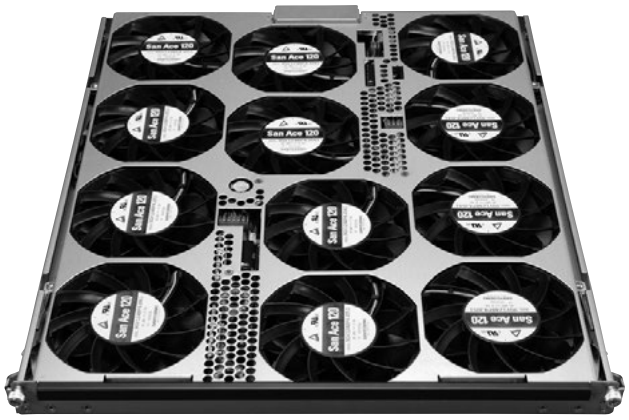


Cooling Fan Units CUSTOMIZED PRODUCTS

Features

We provide assembled fan units in accordance with the specification or requirements of the equipment.
For use in communications equipment, servers, storage systems.

■Example



Option

Electrolytic Corrosion Proof Fans CUSTOMIZED PRODUCTS → p. 606

Features

This cooling fan prevents electrolytic corrosion of bearings even under conditions where electromagnetic noise is generated.
Electrolytic corrosion of ball bearings is prevented by using ceramic balls in ball bearings. The ceramic material is an insulating material.
Manufacturable to meet specifications of all San Ace series fans.

Finger guards List

Increases safety by preventing foreign objects from entering fans. Fans can be used with little effect on airflow and static pressure.

Size	Model no.	Mounting side	Surface treatment	
			Nickel-chrome plating (silver)	Cation electropainting (black)
36 mm sq. type	109-1050	Inlet side, Outlet side	✓	–
38 mm sq. type	109-1065	Inlet side, Outlet side	✓	–
40 mm sq. type	109-059	Inlet side, Outlet side	✓	–
	109-059H		–	✓
52 mm sq. type	109-149E	Inlet side, Outlet side	✓	–
	109-149	Outlet side	✓	–
60 mm sq. type	109-139E	Inlet side, Outlet side	✓	–
	109-139H		–	✓
70 mm sq. type, ø70 mm type	109-1128	Inlet side, Outlet side	✓	–
80 mm sq. type	109-049E	Inlet side, Outlet side	✓	–
	109-049H		–	✓
	109-049C	Outlet side	✓	–
92 mm sq. type	109-099C	Outlet side	✓	–
ø92 mm type	109-1147	Impeller side, Nameplate side	✓	–
92 mm sq. type, ø100 mm type	109-099E	Inlet side, Outlet side	✓	–
	109-099H		–	✓
120 mm sq. type	109-019E	Inlet side, Outlet side	✓	–
	109-019K		–	✓
	109-019C	Outlet side	✓	–
	109-019H		–	✓
127 mm sq. type, ø175 mm type	109-722	Inlet side, Outlet side	✓	–
	109-722H	Inlet side, Outlet side	–	✓
127 mm sq. type	109-723	Outlet side	✓	–
ø133 mm type	109-1112	Inlet side	✓	–
ø136 mm type	109-1139	Impeller side, Nameplate side	✓	–
140 mm sq. type	109-719	Inlet side, Outlet side	✓	–
	109-719H		–	✓
150 mm sq. type	109-1051	Inlet side, Outlet side	✓	–
	109-1052	Outlet side	✓	–
ø150 mm type	109-1104	Inlet side	✓	–
	109-1104H		–	✓
160 mm sq. type	109-619E	Inlet side, Outlet side	✓	–
	109-619H		–	✓
	109-620	Outlet side	✓	–
ø172 mm Sidecut type	109-319J	Inlet side, Outlet side	✓	–
ø172 mm Sidecut, Round type	109-319E	Inlet side, Outlet side	✓	–
	109-319H		–	✓
	109-320	Outlet side	✓	–
ø172 mm Round type	109-1066	Inlet side, Outlet side	✓	–
	109-1068	Outlet side	✓	–
ø200 mm type	109-1102*	Inlet side, Outlet side	✓	–
	109-1102H*		–	✓
	109-1103*	Outlet side	✓	–
	109-1103H*		–	✓
	109-720	Inlet side, Outlet side	✓	–
	109-720H		–	✓
	109-721	Outlet side	✓	–
	109-721H		–	✓
ø221 mm type	109-1138	Inlet side	✓	–
	109-1138H		–	✓
ø225 mm type	109-1137	Inlet side	✓	–
	109-1137H		–	✓
270 mm sq. type (for Bracket-mounted Centrifugal Fan)	109-1146	Inlet side	✓	–
	109-1146H		–	✓

* Applicable model no.: 9GV20*

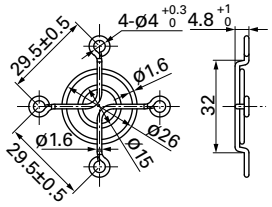
Finger guards Dimensions (unit: mm)

For use in environments subject to water splashes, cation electroplating models are recommended.

36 mm sq. type

Model no.	Surface treatment	Mass (g)
109-1050	Nickel-chrome plating (silver)	4

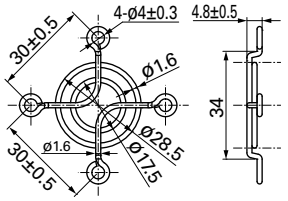
Inlet side, Outlet side



38 mm sq. type

Model no.	Surface treatment	Mass (g)
109-1065	Nickel-chrome plating (silver)	5

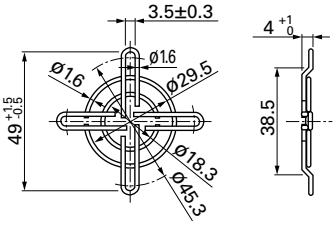
Inlet side, Outlet side



40 mm sq. type

Model no.	Surface treatment	Mass (g)
109-059	Nickel-chrome plating (silver)	7
109-059H	Cation electropainting (black)	

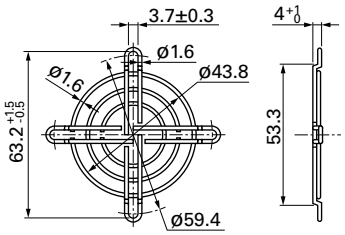
Inlet side, Outlet side



52 mm sq. type

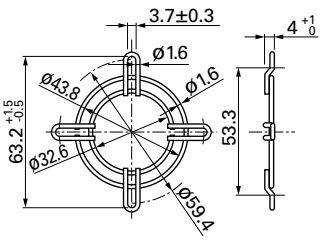
Model no.	Surface treatment	Mass (g)
109-149E	Nickel-chrome plating (silver)	9

Inlet side, Outlet side



Model no.	Surface treatment	Mass (g)
109-149	Nickel-chrome plating (silver)	7

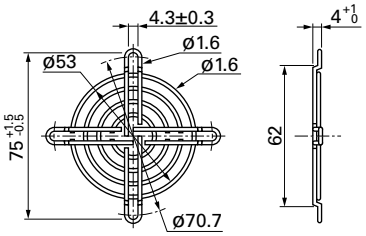
Outlet side



60 mm sq. type

Model no.	Surface treatment	Mass (g)
109-139E	Nickel-chrome plating (silver)	14.5
109-139H	Cation electropainting (black)	

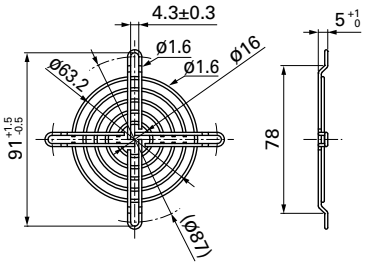
Inlet side, Outlet side



70 mm sq. type, ø70 mm type

Model no.	Surface treatment	Mass (g)
109-1128	Nickel-chrome plating (silver)	17

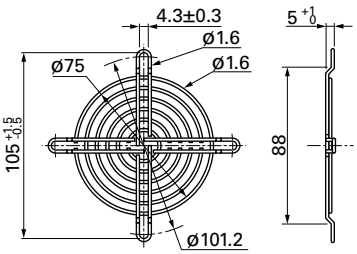
Inlet side, Outlet side



80 mm sq. type

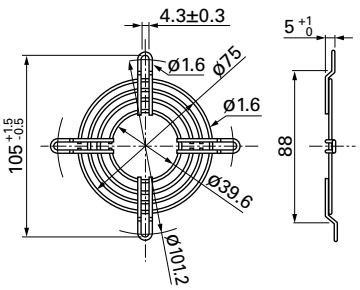
Model no.	Surface treatment	Mass (g)
109-049E	Nickel-chrome plating (silver)	21
109-049H	Cation electropainting (black)	

Inlet side, Outlet side



Model no.	Surface treatment	Mass (g)
109-049C	Nickel-chrome plating (silver)	17

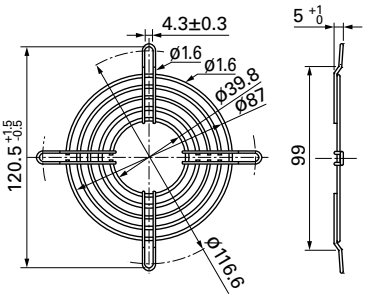
Outlet side



92 mm sq. type

Model no.	Surface treatment	Mass (g)
109-099C	Nickel-chrome plating (silver)	22

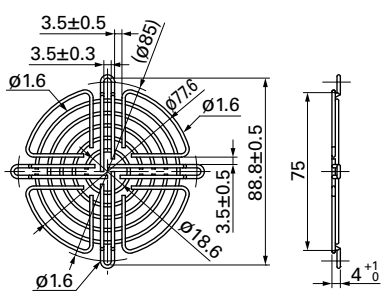
Outlet side



ø92 mm type

Model no.	Surface treatment	Mass (g)
109-1147	Nickel-chrome plating (silver)	23

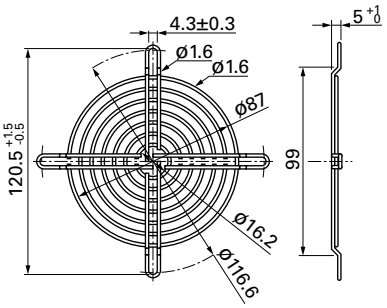
Impeller side, Nameplate side



92 mm sq., ø100 mm type

Model no.	Surface treatment	Mass (g)
109-099E	Nickel-chrome plating (silver)	29
109-099H	Cation electropainting (black)	

Inlet side, Outlet side



Option

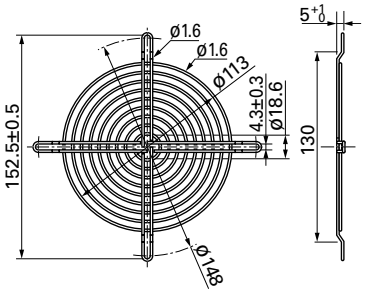
Finger guards Dimensions (unit: mm)

For use in environments subject to water splashes, cation electroplating models are recommended.

120 mm sq. type

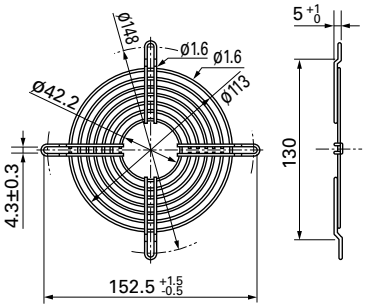
Model no.	Surface treatment	Mass (g)
109-019E	Nickel-chrome plating (silver)	42
109-019K	Cation electropainting (black)	

Inlet side, Outlet side



Model no.	Surface treatment	Mass (g)
109-019C	Nickel-chrome plating (silver)	32
109-019H	Cation electropainting (black)	

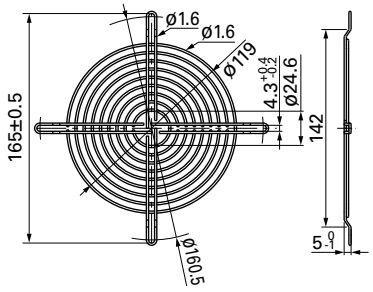
Outlet side



127 mm sq., ø175 mm type

Model no.	Surface treatment	Mass (g)
109-722	Nickel-chrome plating (silver)	43
109-722H	Cation electropainting (black)	

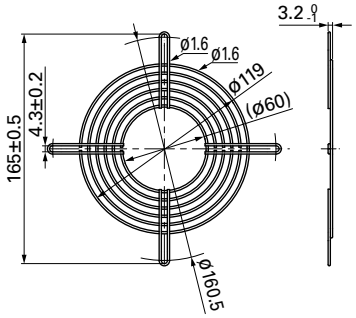
Inlet side, Outlet side



127 mm sq. type

Model no.	Surface treatment	Mass (g)
109-723	Nickel-chrome plating (silver)	34

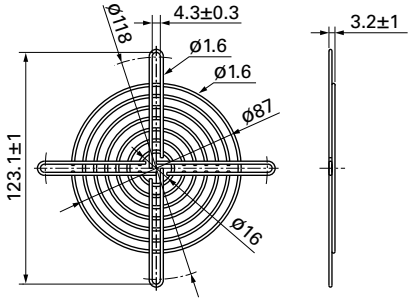
Outlet side



ø133 mm type

Model no.	Surface treatment	Mass (g)
109-1112	Nickel-chrome plating (silver)	65

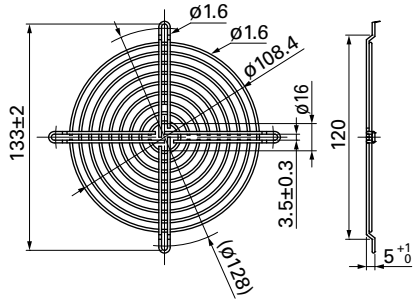
Inlet side



ø136 mm type

Model no.	Surface treatment	Mass (g)
109-1139	Nickel-chrome plating (silver)	41

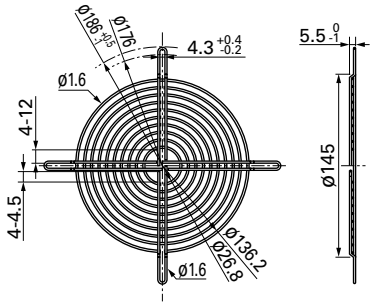
Impeller side, Nameplate side



140 mm sq. type

Model no.	Surface treatment	Mass (g)
109-719	Nickel-chrome plating (silver)	51
109-719H	Cation electropainting (black)	

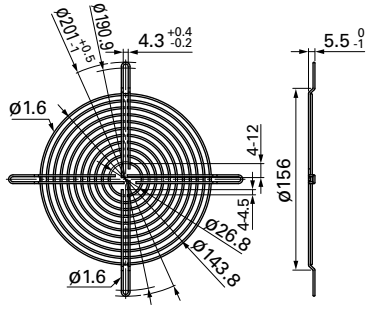
Inlet side, Outlet side



150 mm sq. type

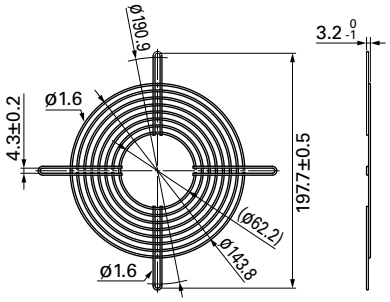
Model no.	Surface treatment	Mass (g)
109-1051	Nickel-chrome plating (silver)	63

Inlet side, Outlet side



Model no.	Surface treatment	Mass (g)
109-1052	Nickel-chrome plating (silver)	53

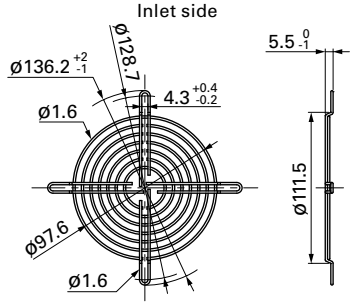
Outlet side



ø150 mm type

Model no.	Surface treatment	Mass (g)
109-1104	Nickel-chrome plating (silver)	31
109-1104H	Cation electropainting (black)	

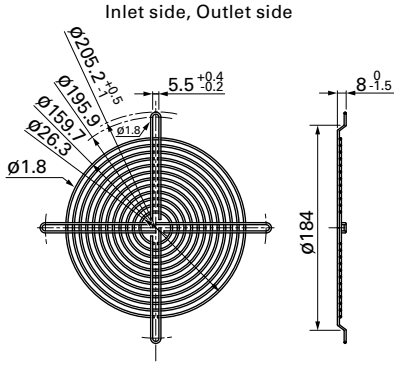
Inlet side



160 mm sq. type

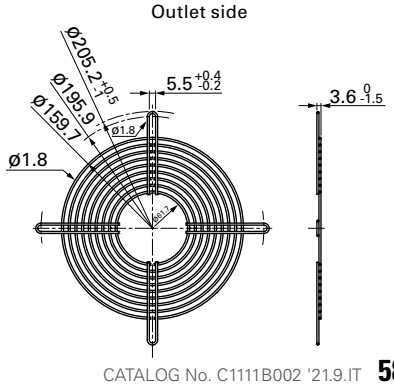
Model no.	Surface treatment	Mass (g)
109-619E	Nickel-chrome plating (silver)	85
109-619H	Cation electropainting (black)	

Inlet side, Outlet side



Model no.	Surface treatment	Mass (g)
109-620	Nickel-chrome plating (silver)	74

Outlet side



Option

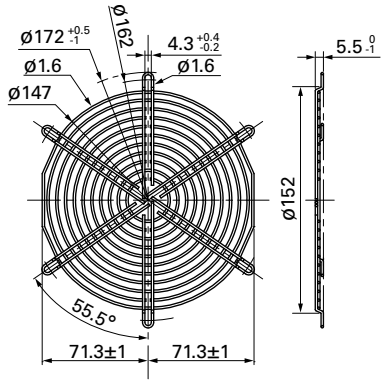
Finger guards Dimensions (unit: mm)

For use in environments subject to water splashes, cation electroplating models are recommended.

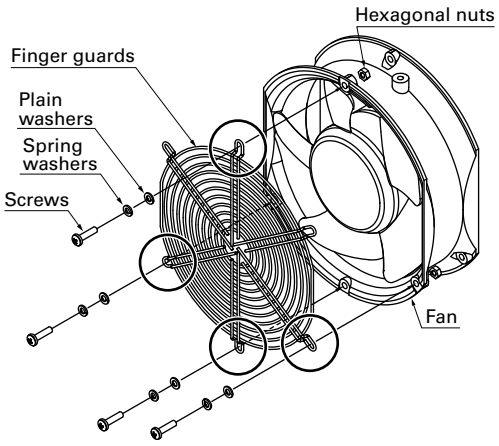
ø172 mm Sidecut type

Model no.	Surface treatment	Mass (g)	Applicable model no.
109-319J	Nickel-chrome plating (silver)	65	9HV57*/9SG57*/9GV57* 9CR57*/9WG57*

Inlet side, Outlet side



Finger guard 109-319J should be mounted with four holes as in the drawing.



●No nuts or screws for use in attachment included.

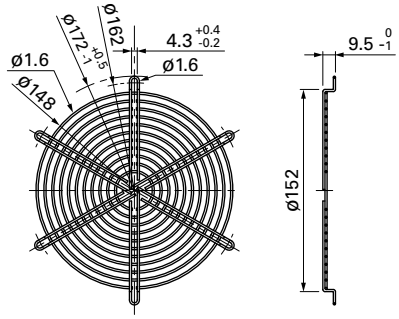
ø172 mm Sidecut, Round type

Model no.	Surface treatment	Mass (g)
109-319E	Nickel-chrome plating (silver)	69
109-319H	Cation electropainting (black)	

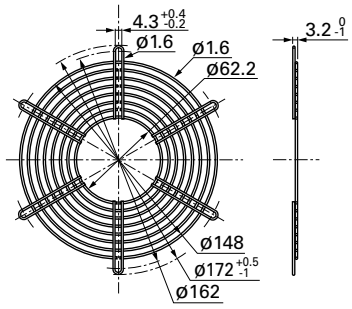
Model no.	Surface treatment	Mass (g)
109-320	Nickel-chrome plating (silver)	53

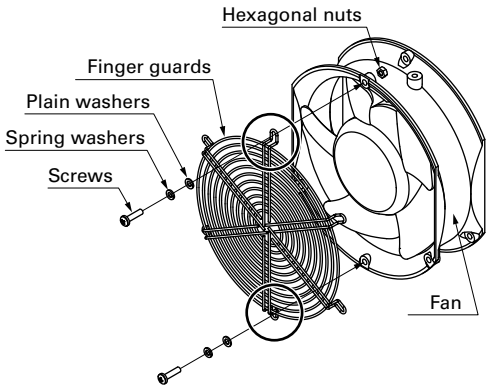
Finger guards 109-319E, 109-319H, and 109-320 should be mounted with two holes as in the drawing and do not use any other holes.

Inlet side, Outlet side



Outlet side





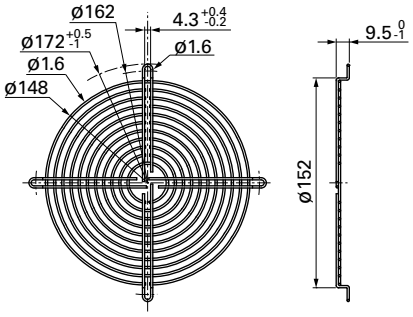
●No nuts or screws for use in attachment included.

ø172 mm Round type

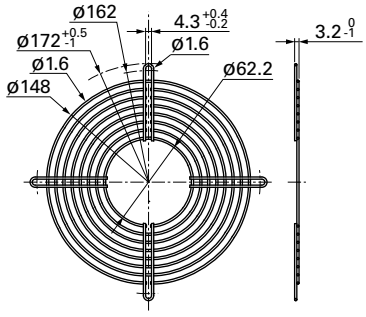
Model no.	Surface treatment	Mass (g)
109-1066	Nickel-chrome plating (silver)	61

Model no.	Surface treatment	Mass (g)
109-1068	Nickel-chrome plating (silver)	54

Inlet side, Outlet side



Outlet side



Option

Finger guards Dimensions (unit: mm)

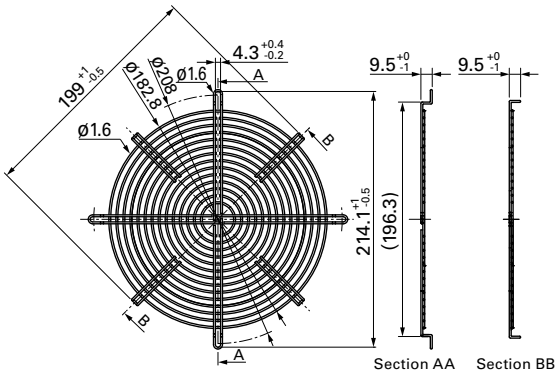
For use in environments subject to water splashes, cation electroplating models are recommended.

ø200 mm type

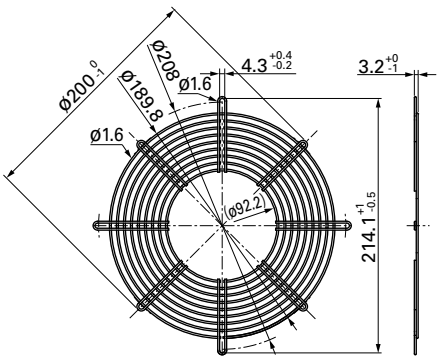
Model no.	Surface treatment	Mass (g)	Applicable model no.
109-1102	Nickel-chrome plating (silver)	100	9GV20*
109-1102H	Cation electropainting (black)		

Model no.	Surface treatment	Mass (g)	Applicable model no.
109-1103	Nickel-chrome plating (silver)	80	9GV20*
109-1103H	Cation electropainting (black)		

Inlet side, Outlet side



Outlet side

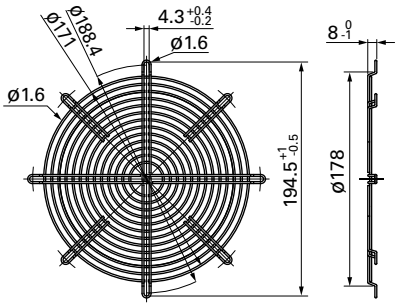


ø200 mm type

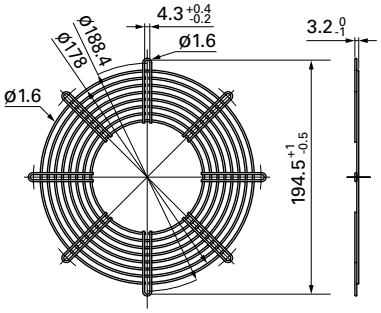
Model no.	Surface treatment	Mass (g)	Applicable model no.
109-720	Nickel-chrome plating (silver)	84	109E20* 9EC20*
109-720H	Cation electropainting (black)		

Model no.	Surface treatment	Mass (g)	Applicable model no.
109-721	Nickel-chrome plating (silver)	66	109E20* 9EC20*
109-721H	Cation electropainting (black)		

Inlet side, Outlet side



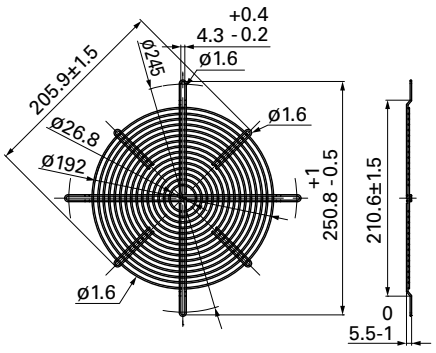
Outlet side



ø221 mm type

Model no.	Surface treatment	Mass (g)
109-1138	Nickel-chrome plating (silver)	105
109-1138H	Cation electropainting (black)	

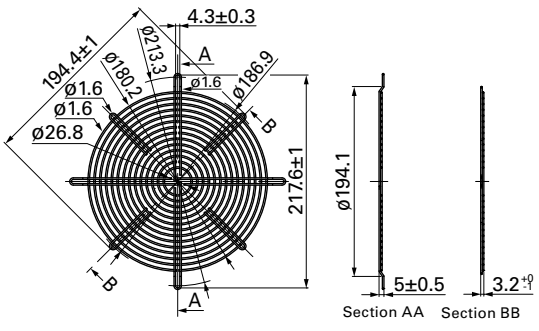
Inlet side



ø225 mm type

Model no.	Surface treatment	Mass (g)
109-1137	Nickel-chrome plating (silver)	94
109-1137H	Cation electropainting (black)	

Inlet side



Option

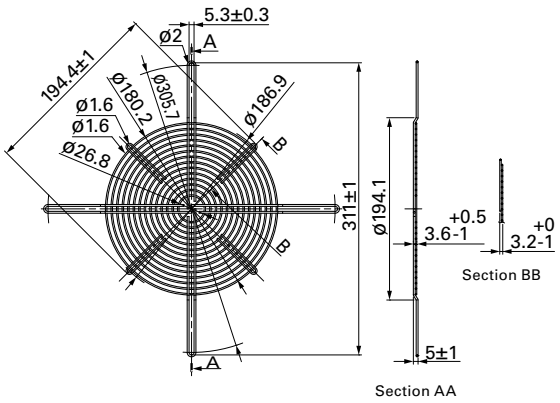
Finger guards Dimensions (unit: mm)

For use in environments subject to water splashes, cation electroplating models are recommended.

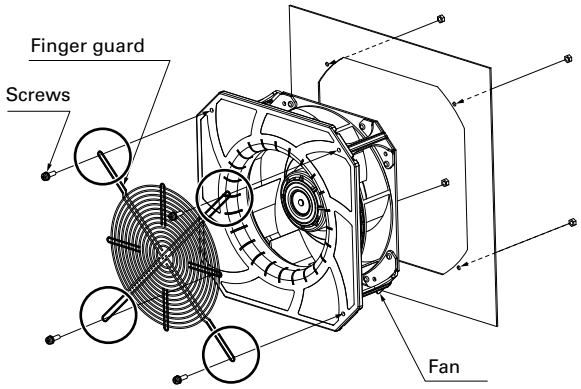
270 mm sq. type (for Bracket-mounted Centrifugal Fan)

Model no.	Surface treatment	Mass (g)
109-1146	Nickel-chrome plating (silver)	106
109-1146H	Cation electropainting (black)	

Inlet side



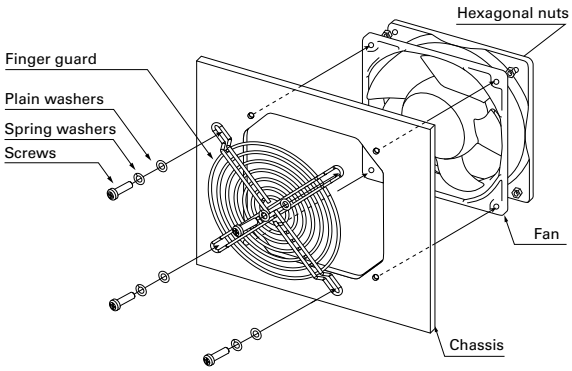
Finger guard 109-1146 and 109-1146H should be mounted with four holes as in the drawing.



●No nuts or screws for use in attachment included.

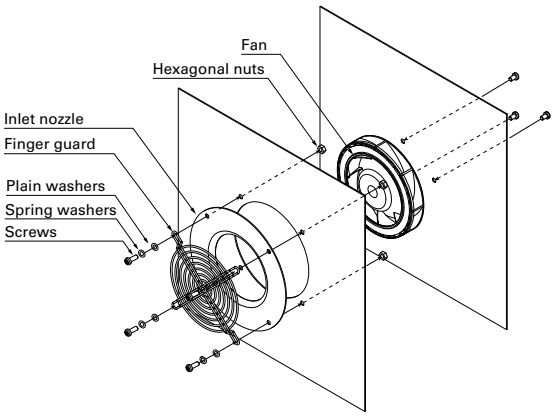
Mounting example

Axial fan



●No nuts or screws for use in attachment included.

Centrifugal fan

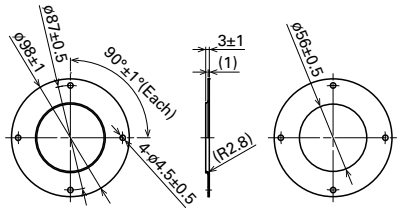


Inlet nozzle for centrifugal fan and splash proof centrifugal fan Dimensions (unit: mm)

Nozzle mounted in fan inlet side to adjust the flow of introduced air. Material: Steel sheet
For use in environments subject to water splashes, cation electroplating models are recommended.

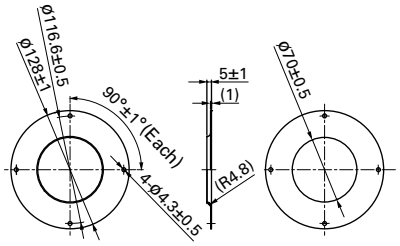
ø70 mm type

Model no.	Surface treatment	Mass (g)
109-1106	Electro nickel plating (silver)	40



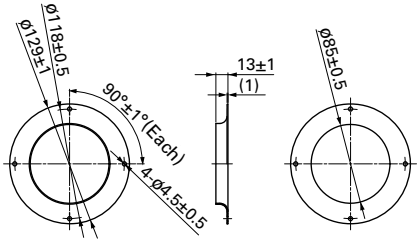
ø100 mm type

Model no.	Surface treatment	Mass (g)
109-1080	Electro nickel plating (silver)	80
109-1080H	Cation electropainting (black)	



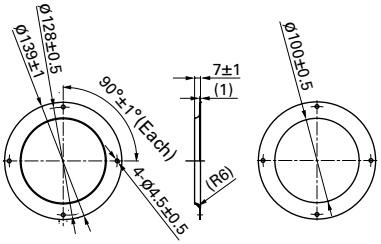
ø133 mm type

Model no.	Surface treatment	Mass (g)
109-1069	Electro nickel plating (silver)	76
109-1069H	Cation electropainting (black)	



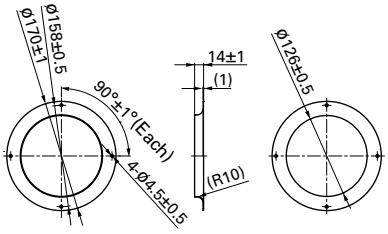
ø150 mm type

Model no.	Surface treatment	Mass (g)
109-1081	Electro nickel plating (silver)	70
109-1081H	Cation electropainting (black)	



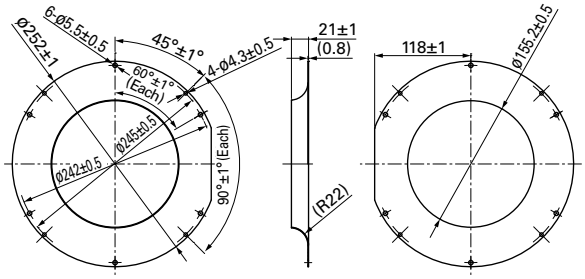
ø175 mm type

Model no.	Surface treatment	Mass (g)
109-1073	Electro nickel plating (silver)	100
109-1073H	Cation electropainting (black)	



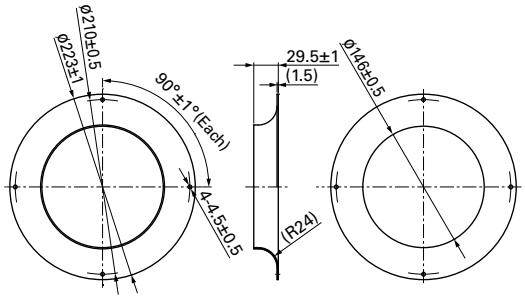
ø221 mm type

Model no.	Surface treatment	Mass (g)
109-1135	Electro nickel plating (silver)	230
109-1135H	Cation electropainting (black)	



ø225 mm type

Model no.	Surface treatment	Mass (g)
109-1134	Electro nickel plating (silver)	360
109-1134H	Cation electropainting (black)	



Option

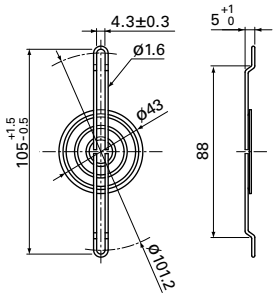
EMC guards Dimensions (unit: mm)

It is a metallic piece that protects materials from the adverse effects of electromagnetic noise sources. It provides electromagnetic shielding. It is attached to the casing of a device by means of the fan fixing screw (s). Ground the devices equipped with an EMC guard.
Rust may occur if used in wet environments. Please refer to page 606 for detail.

80 mm sq. type

Model no.	Surface treatment	Mass (g)
109-1038	Nickel-chrome plating (silver)	14

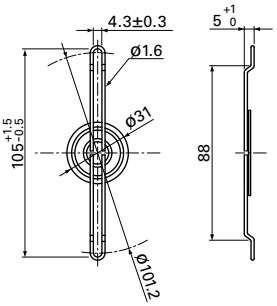
Representative fans model numbers	Dimensions of fans (mm)
109P08*	80×80×20
9GV08*	80×80×25
9GV08*	80×80×38
9HV08*	
9HVA08*	
9HVB08*	



80 mm sq. type

Model no.	Surface treatment	Mass (g)
109-1039	Nickel-chrome plating (silver)	10

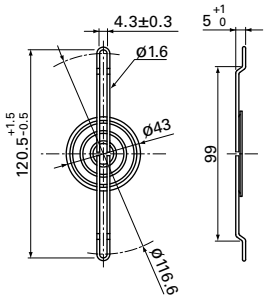
Representative fans model numbers	Dimensions of fans (mm)
109P08*	80×80×15
9GA08*	80×80×20
109R08*	80×80×25
9A08*	
9GA08*	
9GA08*	80×80×32
9G08*	80×80×38
9GA08*	



92 mm sq. type

Model no.	Surface treatment	Mass (g)
109-1040	Nickel-chrome plating (silver)	15

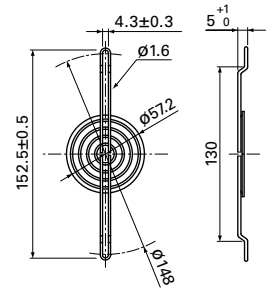
Representative fans model numbers	Dimensions of fans (mm)
9G09*	92×92×32
9G09*	92×92×38
9GV09*	
9GA09*	
9AD09*	



120 mm sq. type

Model no.	Surface treatment	Mass (g)
109-1037	Nickel-chrome plating (silver)	26

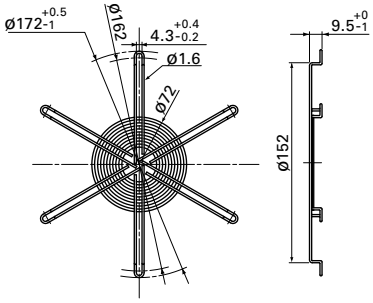
Representative fans model numbers	Dimensions of fans (mm)
9G12*	120×120×25
9GV12*	
9GL12*	120×120×38
9G12*	
9GV12*	
9HV12*	
9LG12*	
9AD12*	

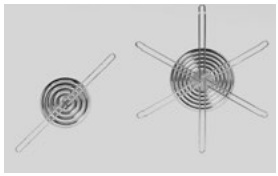


ø172 mm type

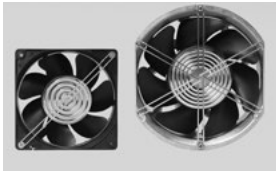
Model no.	Surface treatment	Mass (g)
109-1036	Nickel-chrome plating (silver)	49

Representative fans model numbers	Dimensions of fans (mm)
109E47*	ø172×25
109L17*	ø172×51
9GV57*	
109E17*	
109E57*	
9SG57*	





EMC guard



attached to a cooling fan

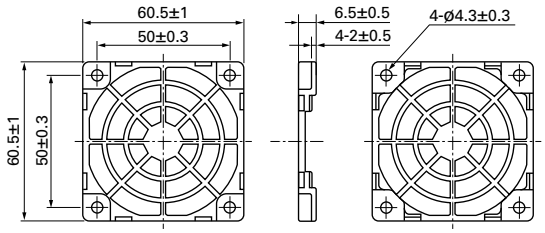
Option

Resin finger guards Dimensions (unit: mm)

Material Frame: Resin (PPE+PS) UL file no. E82268 94V-0

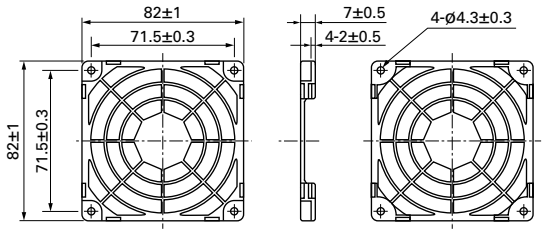
60 mm sq. type

Model no.	Mass (g)
109-1003G	7



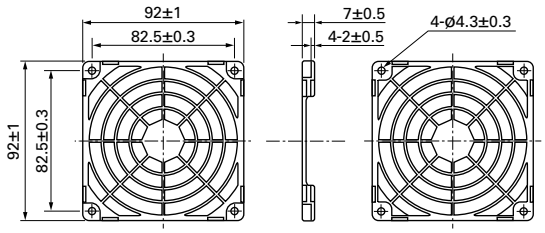
80 mm sq. type

Model no.	Mass (g)
109-1002G	10



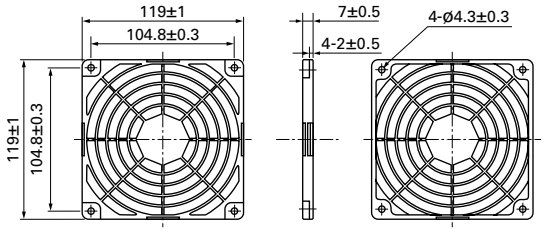
92 mm sq. type

Model no.	Mass (g)
109-1001G	12



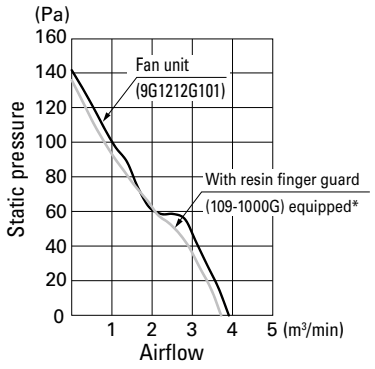
120 mm sq. type

Model no.	Mass (g)
109-1000G	23



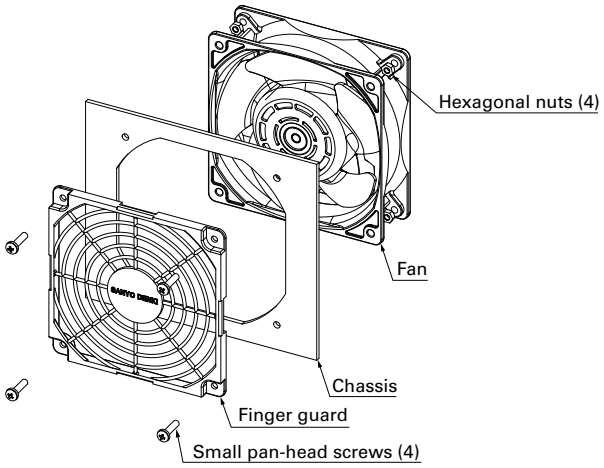
Airflow - Static pressure characteristics

Measured with our double chamber measuring device
(120 mm sq. type)



Applied voltage: 12 VDC
* Finger guard is attached on air inlet side of fan.

Mounting example



- Operating temperature limit is between -20 to +70°C. (non condensing)
- Plastic finger guards are placed on both the intake and exhaust sides of the fan.
- No nuts or screws for use in attachment included.

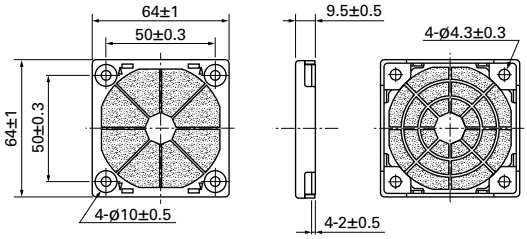
Resin filter kits Dimensions (unit: mm)

Material Guard, cover: Resin (PPE+PS) UL file no. E82268 94V-0 Filter: Polyurethane foam UL file no. E74916 (S) 94HF-1
PPI: Particles Per Inch Indicates the number of holes per inch. Note that the higher the number, the finer the grain of the sponge.

60 mm sq. type

Model no.	Mass (g)
109-1003F13 (13 PPI)	11
109-1003F20 (20 PPI)	
109-1003F30 (30 PPI)	
109-1003F40 (40 PPI)	

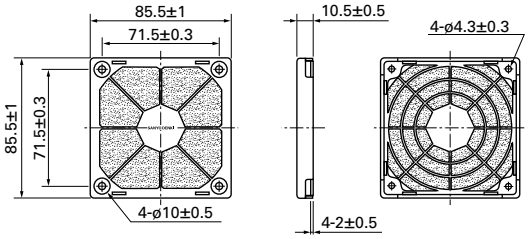
Replacement filter model no.	Quantity
109-1003M13 (13 PPI)	5
109-1003M20 (20 PPI)	
109-1003M30 (30 PPI)	
109-1003M40 (40 PPI)	



80 mm sq. type

Model no.	Mass (g)
109-1002F13 (13 PPI)	19
109-1002F20 (20 PPI)	
109-1002F30 (30 PPI)	
109-1002F40 (40 PPI)	

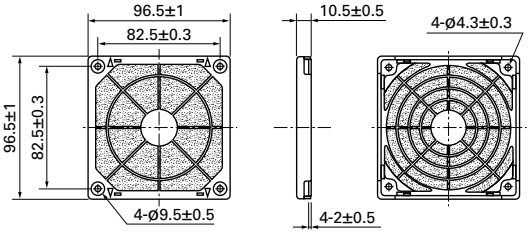
Replacement filter model no.	Quantity
109-1002M13 (13 PPI)	5
109-1002M20 (20 PPI)	
109-1002M30 (30 PPI)	
109-1002M40 (40 PPI)	



92 mm sq. type

Model no.	Mass (g)
109-1001F13 (13 PPI)	25
109-1001F20 (20 PPI)	
109-1001F30 (30 PPI)	
109-1001F40 (40 PPI)	

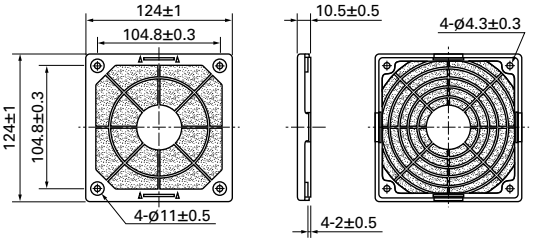
Replacement filter model no.	Quantity
109-1001M13 (13 PPI)	5
109-1001M20 (20 PPI)	
109-1001M30 (30 PPI)	
109-1001M40 (40 PPI)	



120 mm sq. type

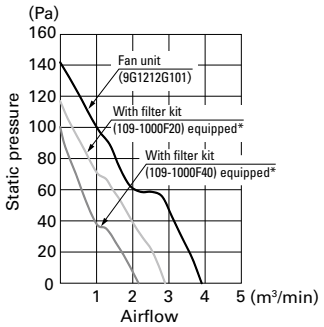
Model no.	Mass (g)
109-1000F13 (13 PPI)	44
109-1000F20 (20 PPI)	
109-1000F30 (30 PPI)	
109-1000F40 (40 PPI)	

Replacement filter model no.	Quantity
109-1000M13 (13 PPI)	5
109-1000M20 (20 PPI)	
109-1000M30 (30 PPI)	
109-1000M40 (40 PPI)	



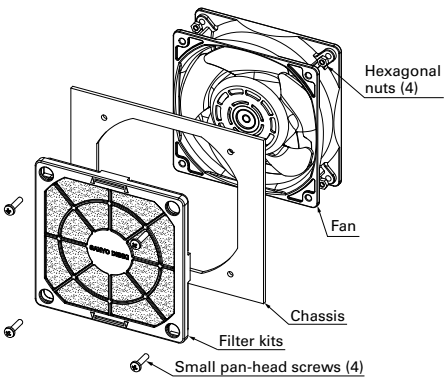
Airflow - Static pressure characteristics

Measured with our double chamber measuring device (120 mm sq. type)



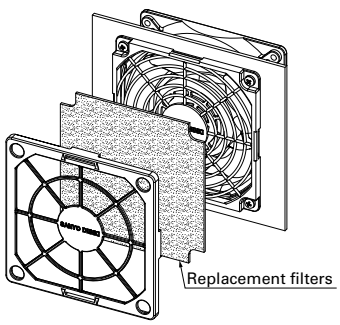
Applied voltage: 12 VDC
* Filter kit is attached on air inlet side of fan.

Mounting example



Filter replacement (example)

Replacement filters can be replaced by taking off the front part of the filter kit. There is no need to remove the screws.



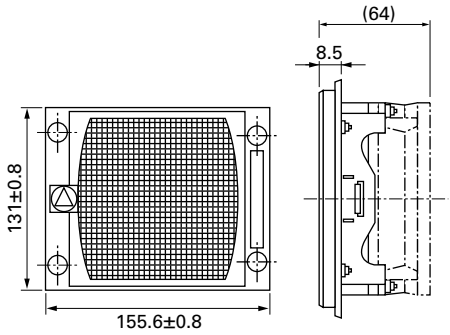
- Filter kit is one of the option to keep air in the chassis clean filtering dust in external atmosphere when pulling-air cooling is implemented. The filter kit is hooked up through mounting hole of fan frame with screw as well as finger guard. Some performances (airflow & static pressure) of the fan motor decreases when filter kit is hooked up.
- This Filter Kit is composed of 3 components, including a guard, a filter and a cover. It is delivered as a finished product at delivery, saving assembly time when mounting. It can be mounted by inserting a screw in the apertures of the cover.
- The filter and cover can be easily removed from the guard with one touch. There is no need for fan removal when undertaking maintenance. ● Operating temperature limit is between -10 to +60˚C. (non condensing)
- The filter will deteriorate with age, and the level of deterioration will vary upon usage conditions. Please be aware that the filter has a greater tendency to deteriorate under high temperature and humidity. For long-term storage, please store under the temperature range of 10 to 30˚C, humidity range of 20 to 65%. Usage and storage period is approximately 2 years.
- Cooling ability decreases with filter contamination due to clogging. Filter replacement is recommended approximately every six months of usage. Please replace the filter if deterioration or clogging is seen at inspection.
- When replacing the filter, please use genuine SANYO DENKI filters. ●Do not water-wash the filter.
- Avoid use and storage under high temperature or humidity, direct sunlight or exposure to ultraviolet light, or in corrosive gas. ●No nuts or screws for use in attachment included.

Filter kits Applicable models: AC Fan 120×120×38 mm Dimensions, Reference Dimensions of Mounting Holes (unit: mm)

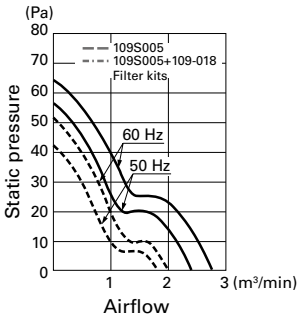
Neither filter kit can be installed on ACDC fans, or AC fans with sensors. Please evaluate it by assembly filter kits on the derice.

Model no.	Material	Mass (g)
109-018	Steel Wire Mesh: Stainless 16-mesh nets in 3 layers Cover: Resin Metal fittings: Steel (chromate-plated)	182

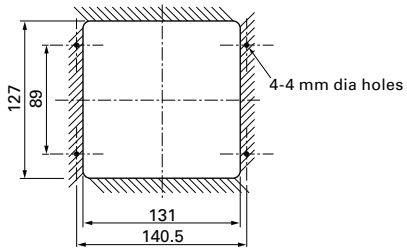
Dimensions



Airflow - Static Pressure Characteristics
(Measured with our double chamber measuring device)

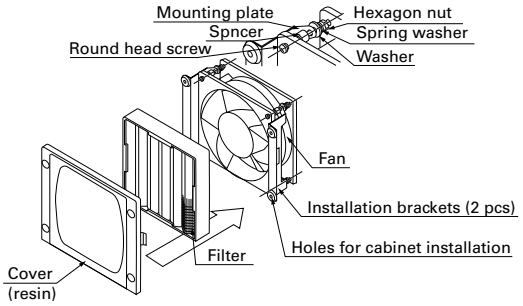


Reference Dimensions of Mounting Holes



●The parts shown in the installation diagram (nuts, washers, and screws) are included.

Mounting Example

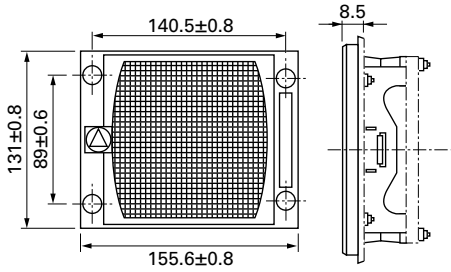


Screen kits Applicable models: AC Fan 120×120×38 mm Dimensions, Reference Dimensions of Mounting Holes (unit: mm)

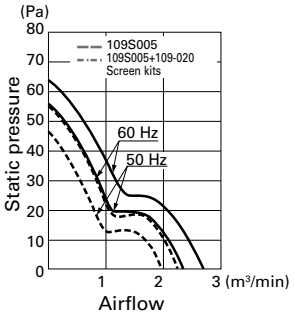
Neither screen kit can be installed on ACDC fans, or AC fans with sensors.

Model no.	Material	Mass (g)
109-020	Steel Wire Mesh: Stainless 16-mesh nets in 1 layers Cover: Resin Metal fittings: Steel (chromate-plated)	135

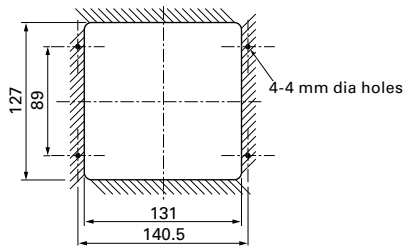
Dimensions



Airflow - Static Pressure Characteristics
(Measured with our double chamber measuring device)

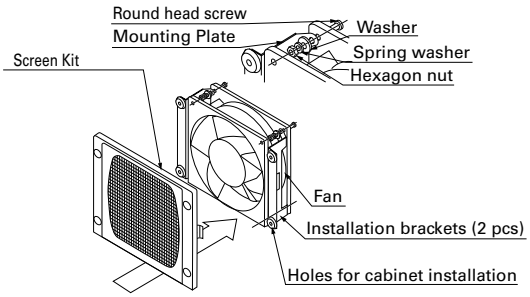


Reference Dimensions of Mounting Holes



●The parts shown in the installation diagram (nuts, washers, and screws) are included.

Mounting Example



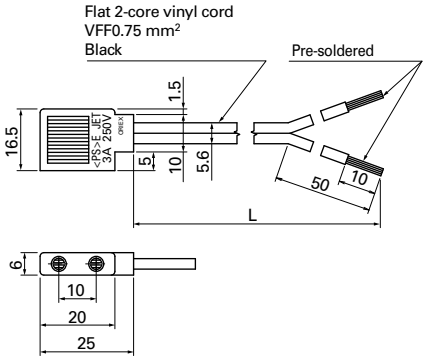
Option

Plug cord for AC fan Dimensions (unit: mm)

Products compliant with electrical appliance and material safety law

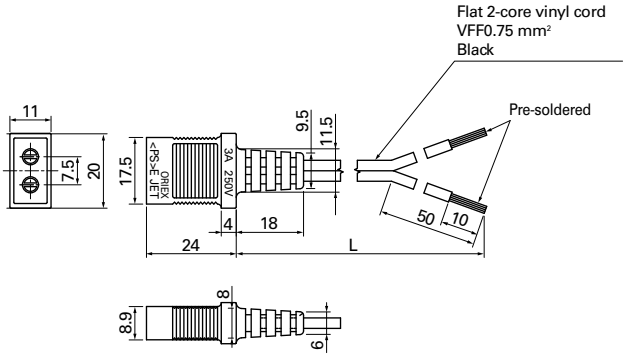
For 80×80×42 mm

Model no.	Power cord length [L] (mm)	Mass (g)
489-008-L10	1000	30
489-008-L21	2100	61
489-008-L35	3500	99



For 80×80×25 mm, 80×80×38 mm, 92×92×25 mm, 120×120×25 mm

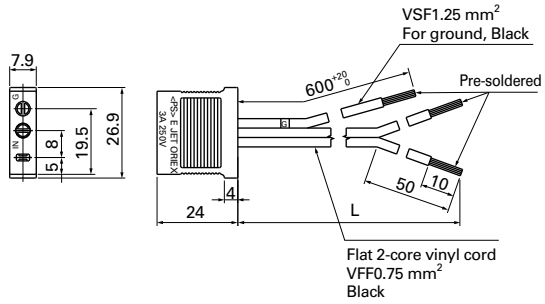
Model no.	Power cord length [L] (mm)	Mass (g)
489-016-L10	1000	34
489-016-L21	2100	64



For 120×120×38 mm (not including AC/DC fan)

Model no.	Power cord length [L] (mm)	Mass (g)
489-006-L10	1000	47
489-006-L21	2100	76
489-006-L35	3500	114

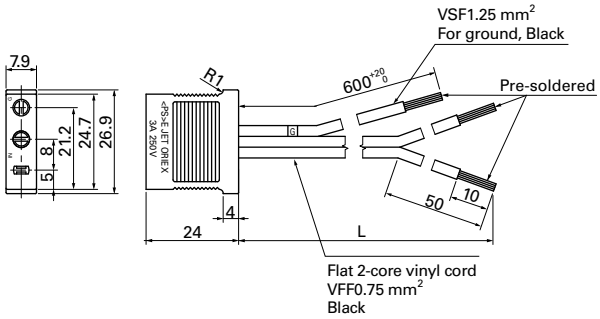
(Exclusive for fans without UL at the end of the model number.)



For 120×120×38 mm (not including AC/DC fan)

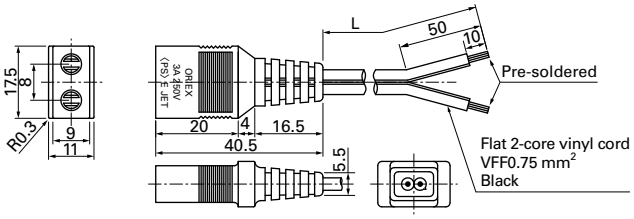
Model no.	Power cord length [L] (mm)	Mass (g)
489-037-L10	1000	46
489-037-L21	2100	76
489-037-L35	3500	114

(Exclusive for fans with UL at the end of the model number.)



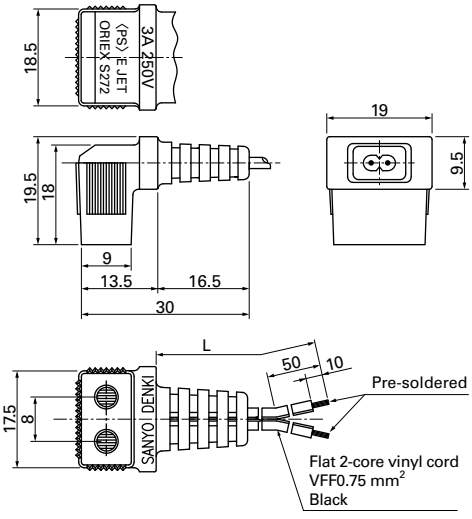
For 160×160×51 mm

Model no.	Power cord length [L] (mm)	Mass (g)
489-1618-L10	1000	34
489-1618-L21	2100	63
489-1618-L28	2800	83



For ø172×51 mm, ø172×150×51 mm, 160×160×51 mm

Model no.	Power cord length [L] (mm)	Mass (g)
489-1619-L10	1000	34
489-1619-L21	2100	64



●Be careful not to damage the plug/cord when taking them out of the package.

Option

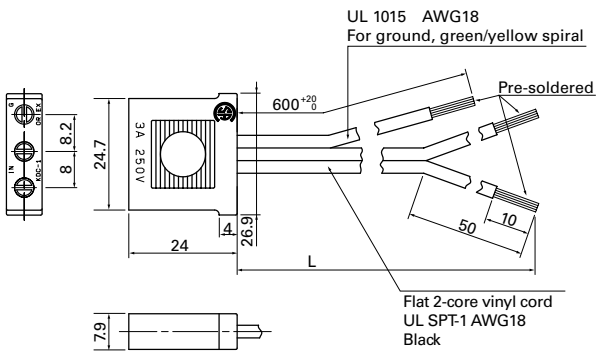
Plug cord for AC fan Dimensions (unit: mm)

UL/CSA certified UL file no.: E50197 CSA file no.: LR67048

For 120×120×38 mm (not including AC/DC fan)

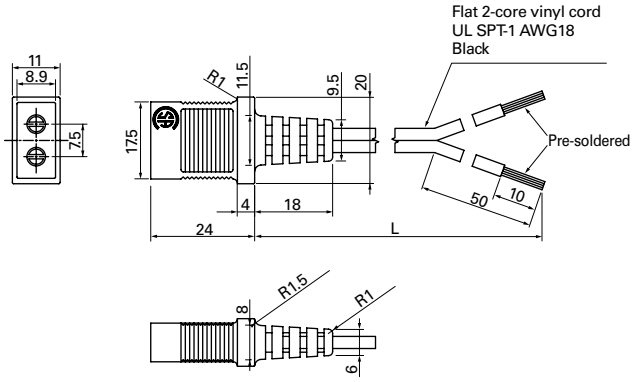
Model no.	Power cord length [L] (mm)	Mass (g)
489-007-L10	1000	48
489-007-L21	2100	80

(Exclusive for fans with UL at the end of the model number.)



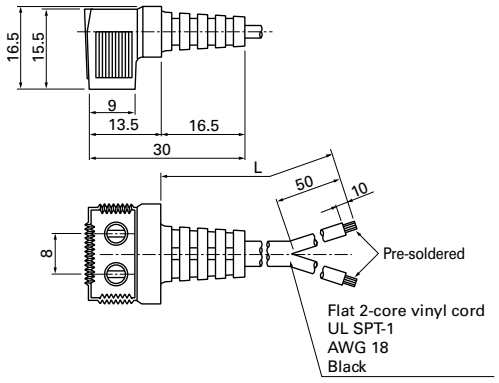
For 80×80×25 mm, 80×80×38 mm, 92×92×25 mm, 120×120×25 mm

Model no.	Power cord length [L] (mm)	Mass (g)
489-047-L10	1000	38
489-047-L21	2100	71



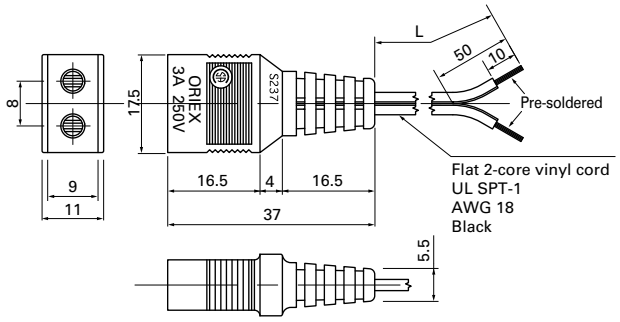
For ⌀172×51 mm, ⌀172×150×51 mm, 160×160×51 mm

Model no.	Power cord length [L] (mm)	Mass (g)
489-084-L10	1000	37
489-084-L21	2100	70



For 160×160×51mm

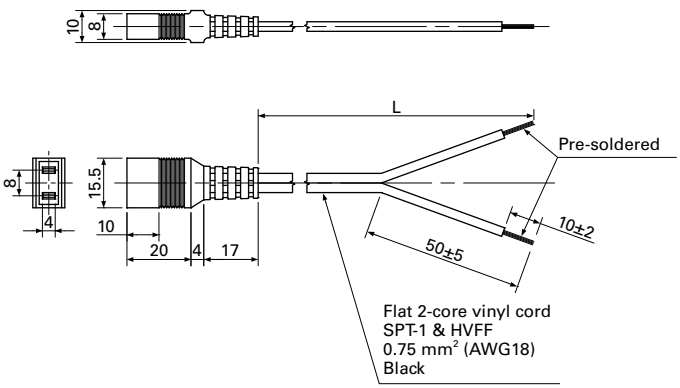
Model no.	Power cord length [L] (mm)	Mass (g)
489-086-L10	1000	37
489-086-L21	2100	70



Plug cord for ACDC fan Dimensions (unit: mm)

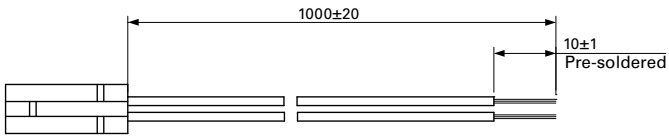
Products compliant with electrical appliance and material safety law, UL/CSA [c-UL] certified UL file no.E43202

Model no.	Power cord length [L] (mm)	Mass (g)
489-1635-L10	1000	38
489-1635-L21	2100	74



Wiring Harness for Sensor

Model no.	Mass (g)
489-1636	9



●Be careful not to damage the plug/cord when taking them out of the package.

Option

Typical Connectors for DC Fans

Listed below are the typical contact/housing connectors with a proven track record with our products. For customization details, contact us.

Manufacturer	2 pins Housing model number	3 pins Housing model number	4 pins Housing model number	6 pins Housing model number	8 pins Housing model number	Contact model number
MOLEX	22-01-1022:P/N 5051-02*	22-01-1032:P/N 5051-03* 22-01-3037:P/N 2695-03RP*	22-01-1042:P/N 5051-04* 22-01-3047:P/N 2695-04RP 47054-1000	—	—	08-55-0130:P/N 2759-(558)B
						08-50-0113:P/N 2759-(P909)B
						08-70-0064:P/N 5159T*
						08-70-0048:P/N 5159PBT*
						39-00-0372:P/N 2759T*
						39-00-0374:P/N 2759GS
						39-00-0376:P/N 2759G
						39-00-0380:P/N 2759PBG
	43025-0200*	—	43025-0400*	44133-0600	—	43030-0001*
						43030-0002*
						43030-0003*
						43030-0004
						43030-0005
						43030-0006
						46235-0001
	—	—	51021-0400	—	—	50079-8000
	51191-0200*	51191-0300*	51191-0400*	—	—	50802-9001*
						50802-8000
	50-37-5023:P/N 5264-02*	50-37-5033:P/N 5264-03*	50-37-5043:P/N 5264-04*	—	—	08-70-1039:P/N 5263PBT*
	39-01-2020:P/N 5557-02R*	—	39-01-2040:P/N 5557-04R*	—	—	39-00-0059:P/N 5556PBT*
						39-00-0038:P/N 5556T*
TE Connectivity	171822-2*	171822-3*	171822-4*	—	—	170262-1*
	179228-2*	179228-3*	179228-4*	—	—	179227-1*
	—	—	—	—	794617-8	1-794607-1
Hirose	DF1B-2EP-2.5RC*	DF1B-3EP-2.5RC*	—	—	—	DF1B-2428PCF*
	DF3-2EP-2C* DF3AA-2EP-2C*	DF3-3EP-2C* DF3AA-3EP-2C*	DF3-4EP-2C* DF3AA-4EP-2C*	—	—	DF3-EP2428PCF*
Japan Solderless Terminals	EHR-2*	EHR-3*	EHR-4*	—	—	SEH-001T-P0.6*
	SMP-02V-BC*	SMP-03V-BC*	SMP-04V-BC*	—	—	SHF-001T-0.8BS*
	SMP-02V-NC*	SMP-03V-NC*	—	—	—	
	H2P-SHF-AA*	H3P-SHF-AA*	—	—	—	
	PHR-2*	PHR-3*	PHR-4*	—	—	SPH-002T-P0.5S*
						SPH-002T-P0.5L
	XAP-02V-1*	XAP-03V-1*	XAP-04V-1*	—	—	SXA-001T-P0.6*
	XMP-02V*	XMP-03V*	—	—	—	SXA-01T-P0.6
	XHP-2*	XHP-3*	XHP-4*	—	—	SXH-001GU-P0.6*
						SXH-001T-P0.6*
						SXH-002T-P0.6
	SMR-02V-B*	SMR-03V-B*	SMR-04V-B*	—	—	SYM-001T-P0.6*
	SMR-02V-N*	SMR-03V-N*	SMR-04V-N*	—	—	
	—	—	ZHR-4	—	—	SZH-002T-P0.5

* Recommended connectors

Recommended tubes and cable ties for DC fan

	Manufacturer	Representative model numbers	Specifications	UL file no.
PVC tube	YAMAICHI CHEMICAL	YET-300H	105˚C 300 V VW-1	E55011
	IWASE KAGAKU KOGYO	AH-3		E56036
Thermal contraction tube	SUMITOMO ELECTRIC	SUMITUBE® F2 (Z)	125˚C 600 V VW-1	E48762
	SUMI-PAC	SUMITUBE® F32		
Cable tie	THOMAS & BETTS	TY-23M	UL 94V-2	E49405
	PANDUIT	BT1M		E56854
	HellermannTyton	T18R		E64962

Note: The specifications in this table are for reference purposes only. When selecting, please check catalogs of each brand.

Overview and Characteristics of Fan

Overview

A cooling fan is widely used to extend life of your system by cooling off heat of the system that many electrical components are mounted in a very high density and dissipating heat. Since we SANYO DENKI developed "San Ace" which is the first AC fan in Japan in 1965, we have increased fan motor lineup until now meeting customer's needs rapidly based on our tremendous career. We SANYO DENKI will continue to develop new fans with high airflow, low noise, low vibration, and energy-saving design.

Characteristics

We can roughly devide fan into two types which are AC and DC.

AC fans

SANYO DENKI succeeded in the mass-production of AC fans in 1965. SANYO DENKI was the first Japanese manufacturer to have succeeded at this.

- High performance
- High reliability
- Safety

DC fans

SANYO DENKI succeeded in the mass-production of DC fans in 1982.

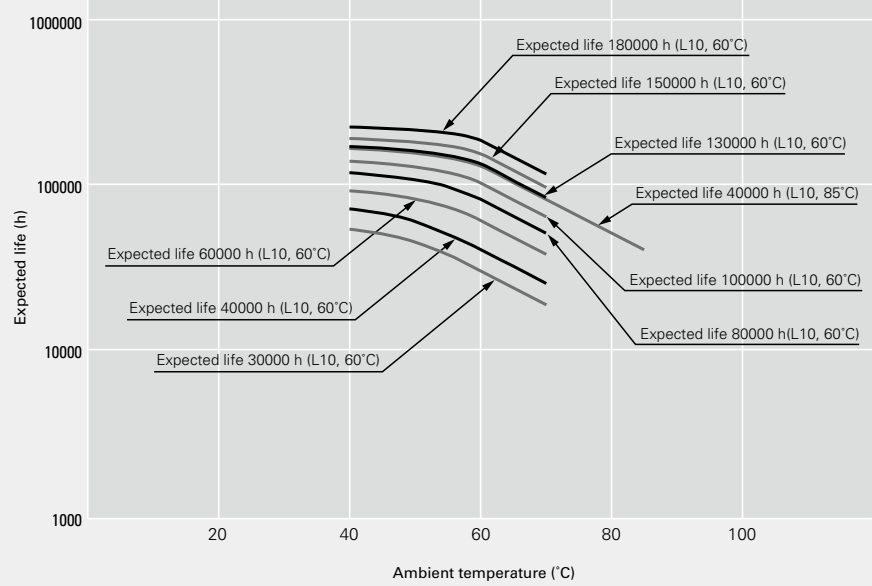
- High performance
- Low power consumption
- Low vibration
- Low leakage of flux
- High reliability

SANYO DENKI currently has a wider variety of products like Long Life Fan, CPU cooler, Splash Proof Fan, and Oil Proof Fan etc to meet all customer needs.

Reliability and expected life

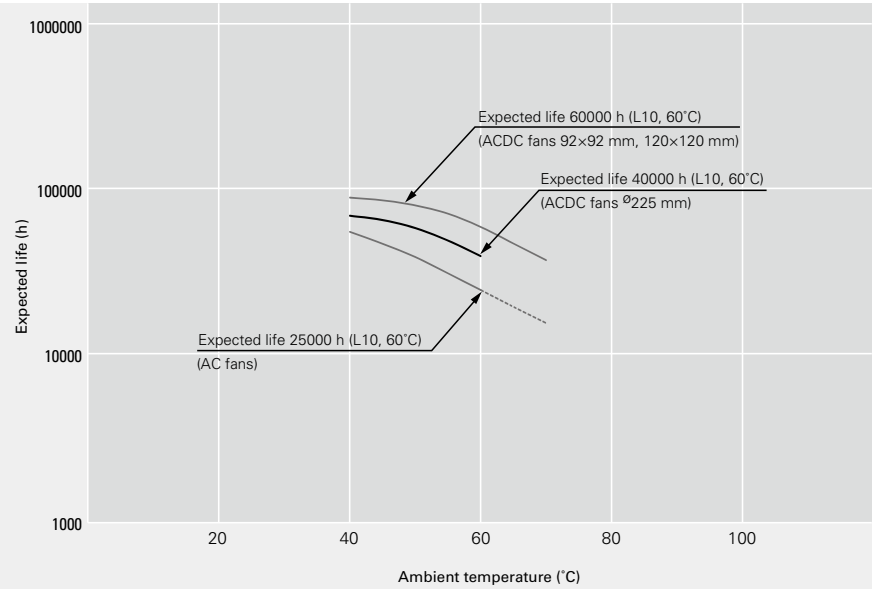
A cooling fan generally cools itself as well. The temperature rise of the motor is relatively low and the temperature rise of the grease in the bearings is also low, so expected life is longer than general some either motors. Since the service life of bearings is a theoretical value that applies when they are ideally lubricated, the life of lubricant can be regarded as expected life of the fan. DC fan consumes less power and its temperature rise of bearing is very low. When the measurement conditions are: L10 (the remaining product life in the lifespan test is 90%),with an atmospheric temperature of 60 degrees, at the rated voltage, and continuously run in a free air state. The table below indicates the relationship between ambient temperature and expected life estimated on the basis of our life tests and same other tests conducted by SANYO DENKI.

Expected life of DC fans



Rated voltage, continuously run in a free air state, survival rate of 90%

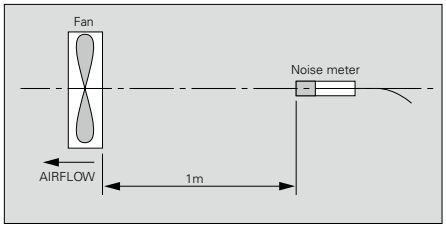
Expected life of AC fans



Rated voltage, continuously run in a free air state, survival rate of 90%

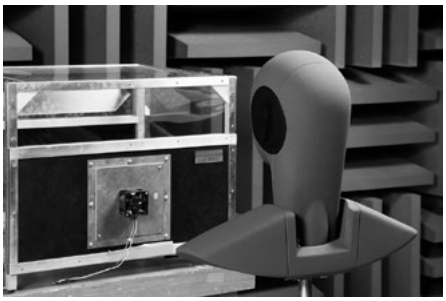
Noise characteristics

Noise is average value that measured at 1 meter away from air intake side of fan that is suspended on special frame in anechoic chamber (as per JIS B 8346).



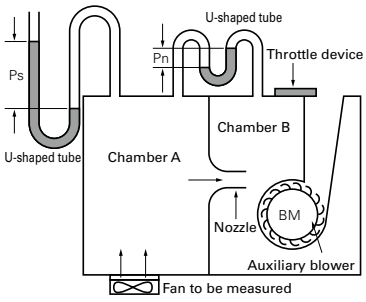
Acoustic radio wave anechoic chamber

Noise characteristic measurement equipment



Measuring airflow and static pressure

It is very difficult to measure airflow and static pressure. In fact, the performance curve may vary greatly according to the type of measuring equipment.
The commonly-used type of measuring equipment is a wind tunnel using a Pitot tube. SANYO DENKI uses a very precise method using double chamber equipped with many nozzles.



Double chamber measuring equipment

$Q = 60A\bar{v}$ (A)

where

Q = airflow (m^3/min)

A = cross sectional area of nozzle $= \frac{\pi}{4}D^2$ (m^2)

D = nozzle diameter

$\bar{v}$ = average airflow velocity of nozzle $= \sqrt{2g\frac{Pn}{\gamma}}$ (m/s)

γ = Specific weight of air = ρg (N/m^3)

(Air density ρ = 1.2 kg/m^3 at 20˚C, 1 atm)

g = acceleration of gravity = 9.8 (m/s^2)

Pn= differential pressure (Pa)

Ps= static pressure (Pa)

The measuring equipment using double chamber is method to be calculated from airflow goes through nozzle and differential pressure between pressure of inside of chamber (Ps) and atomospheric pressure by measuring differetial pressure between air intake and exhaust of nozzle (Pn).

Conversion table

Static pressure

1 mm H_2O=0.0394 inch H_2O
1 mm H_2O=9.8 Pa (Pascal)
1 inch H_2O=25.4 mm H_2O
1 Pa=0.102 mm H_2O
1 inch H_2O=249 Pa

Airflow

1 m^3/min=35.31 ft^3/min (CFM)
1 CFM=0.0283 m^3/min
1 m^3/min=16.67 ℓ/s
1 CFM=0.472 ℓ/s
1 ℓ/s=0.06 m^3/min

Motor Protection

If the fan blades are restricted, an overcurrent occurs and leads to a rise in the fan coil temperature. This can result in reduced performance, damage, or a fire. To prevent this from occurring, SANYO DENKI's fans incorporate an overheating protection function.

Reverse polarity protection function (DC fan)

No problem about fan even if positive & negative lead are connected in reverse.
However, when wiring fans with sensors or PWM speed control function, connecting positive and negative leads in reverse may damage the fans.

Burnout protection function at locked rotor condition (DC fan, ACDC fan)

Current cutoff system
If the fan blades are restricted, the coil current is cut off at regular cycles to prevent overheating of the coil. When the hindrance is removed, the fan restarts automatically.

Burnout protection function at locked rotor condition (AC fan)

Impedance protection (60 mm sq., 80 mm sq., 92 mm sq., 120 mm sq.)
This system is used for shading coil-type fans. When the blades are restricted, the current is reduced by the impedance of the coil itself to prevent a temperature rise in the coil. However, if the applied voltage exceeds the specification range, an overcurrent can occur and result in overheating, and so care needs to be taken.

Thermal protection (160 mm sq., ø172 mm)
This system is used for condenser phase-type fans. A temperature sensor is incorporated in the coil so that if the temperature exceeds the specification temperature, the current is cut off to prevent overheating of the coil.

Guideline in Selecting a Fan

How to select an appropriate fan

The following example is a guideline regarding how to select an appropriate fan for cooling your system

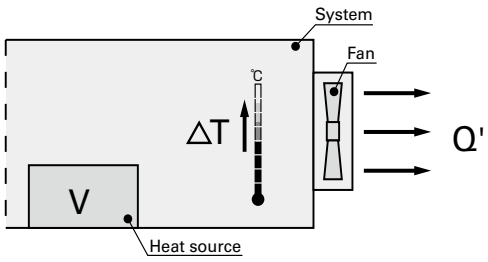
1. Determining of your system specifications and conditions

Determine the temperature rise inside your system and obtain the total heating value inside your system on the basis of its inputs and outputs.

Example

V: Total heating value of your system (W)=100 (W)

△T: Inside temperature rise (K)=15 (K)



2. Calculating the required airflow for cooling

After the equipment specifications and conditions of your system have been determined, calculate required airflow to meet the conditions. (Note that the formula shown below only applies when the heat radiation is performed only by cooling air from the fan.)

Example

Q': Motion airflow (m^3/min)

$$Q' = \frac{V}{20\triangle T} = \frac{100\ (W)}{20\times 15\ (K)} \fallingdotseq 0.33\ (m^3/min)$$

3. Selecting the fan

After the motion airflow has been calculated, select an appropriate fan motor based on the value.The motion airflow when the fan motor is actually mounted in your system can be obtained using the airflow-static pressure characteristics curve and system impedance.However, the system impedance cannot be measured without a measuring equipment, so fan with 1.5 to 2 times higher airflow than the actual max airflow should be selected (operating airflow is one-third to two-thirds of maximum airflow).

Example

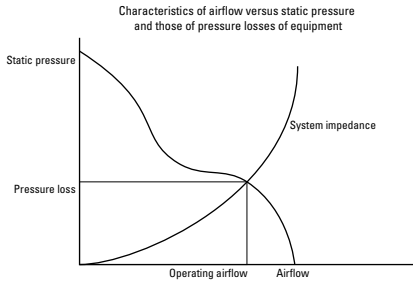
Q: Maximum airflow (m^3/min)

$Q'=Q\times 2/3$

$Q=Q'\times 3/2=0.33\times 3/2\fallingdotseq 0.5\ (m^3/min)$

Next, In case that you select a fan having an airflow of 0.5 (m^3/min) or more and a appropriate size for the space inside your system.

For example, If you need a fan of 60 mm square, 25 mm thickness and 12 V, you should select is 109R0612H402 (maximum airflow = 0.53 m^3/min).



4. Confirming the selected fan

Calculate the temperature rise inside your sysetem when your sysetem having 100 (W) of total heating value is forcefully cooled down by a 109R0612H402 fan.

Example

$Q'=Q\times 2/3=0.53\times 2/3\fallingdotseq 0.353\ (m^3/min)$

$\triangle T=V/20Q'=100\ (W)/20\times 0.353\ (m^3/min)\fallingdotseq 14.2\ (K)$

From the above, the temperature rise inside your system is calculated as 14.2 (K).

Since the value obtained from the above equation is only a rough target, final fan selection should be based on your actual installation test.

Portable measuring device for measuring airflow and system impedance within equipment

San Ace Airflow Tester

■Features

Enables the selection of the optimal fan for a device

An optimal fan for a device can be selected by entering accurate measurement results into thermal design simulation software.

Compact and lightweight

With a compact design and weight of approximately 6 kg, it is portable enough to measure immobile equipment.

Please refer to page 578 for detail.

With connection duct mounted

Specifications for DC Fan Sensors

Pulse sensor (Tach output type) example

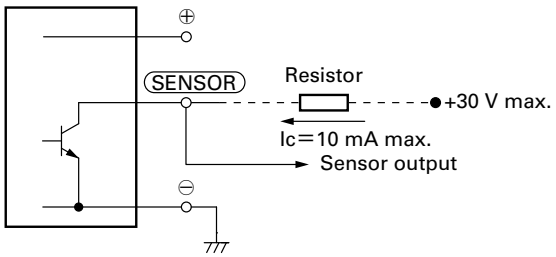
Pulse sensor outputs two pulse waves per revolution of fan, and it is good to detect fan speed. Pulse sensors can be incorporated in all kinds of DC fans.
Noise from inside the fan or from external devices may effect sensor output.
Contact us for more information.

The specifications listed below are for the 9G1212H101 model, and vary with the model number used. Please contact your point of sale for details.

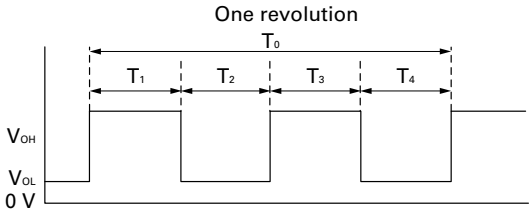
Output circuit
Open collector

Specifications
V_{CE}= +30 V max.
(For a 48 V-rated fan: Vce= +60 V max.)
Ic=10 mA max. [Vol=Vce (SAT)= 0.4 V or less]

Inside of DC fan



Output waveform (Need pull-up resistor)
In case of steady running



$T_{1\ to\ 4} \fallingdotseq (1/4)\ T_0$
$T_{1\ to\ 4} \fallingdotseq (1/4)\ T_0 = \frac{60}{4N}$ (s)
N= **Fan speed** (min^{-1})

If you want detailed specifications that apply when the rotor is locked, please contact SANYO DENKI.

Locked rotor sensor (rotation / lock detection type) example

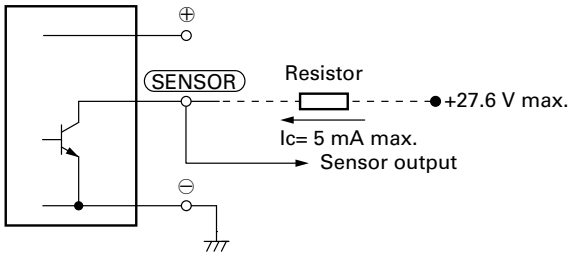
Locked rotor sensor outputs fan status signals. It is good to check whether the fan is running or locked
Noise from inside the fan or from external devices may effect sensor output.
Regarding details of the reverse logic and specifications of lock sensor output signals, please contact SANYO DENKI.
Lock sensor can not be used in some models. Contact us for more information.

The specifications listed below are for the 9G1212H1D01 model, and vary with the model number used. Please contact your point of sale for details.

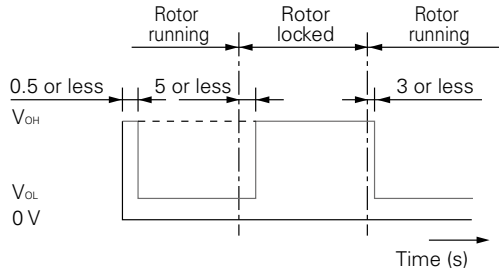
Output circuit
Open collector

Specifications
V_{CE}= +27.6 V max.
For a 48 V fan V_{CE} = +60 V max.
Ic= 5 mA max. [V_{OL}= V_{CE} (SAT)= 0.6 V or less]
For a 48 V fan: V_{CE} (SAT)= 0.4 V or less

Inside of DC fan



Output waveform (Need pull-up resistor)



Note: The output is completely at Vol with 0.5 s or less after power-up.

Low-speed sensor (rotating speed detection type) example

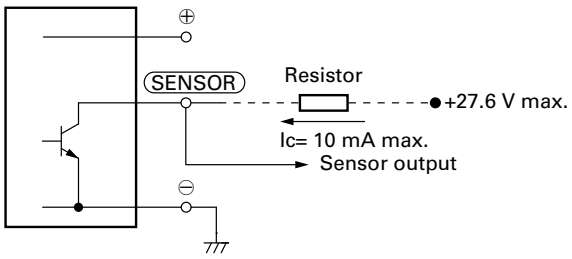
Low-speed sensor outputs a signal when fan speed goes down to trip point or less. It is good to detect cooling degradation of fan.
Noise from inside the fan or from external devices may effect sensor output, please.
If you want detailed specification and reverse signal output,please contact SANYO DENKI.
Low-speed sensors can not be used in some models. Contact us for more information.

The specifications listed below are for the 9G1212H1H01 model, and vary with the model number used. Please contact your point of sale for details.

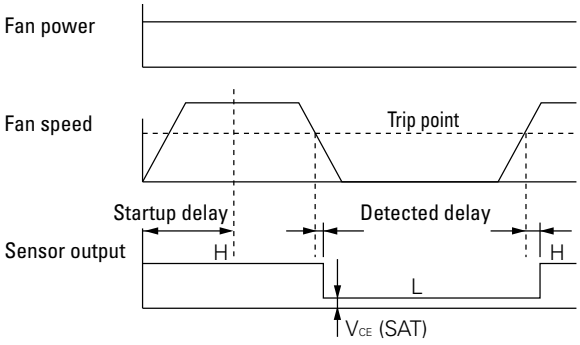
Output circuit
Open collector

Specifications
V_{CE}= +27.6 V max.
Ic= 10 mA max. [V_{OL}= V_{CE} (SAT)= 0.5 V or less]

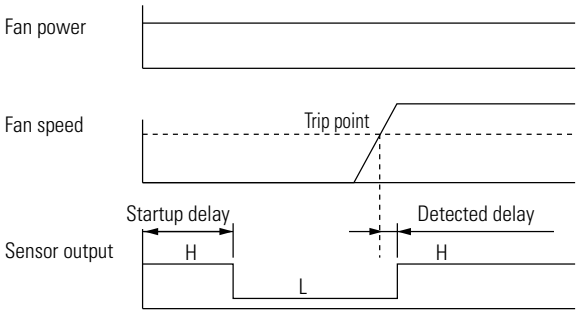
Inside of DC fan



Sensor scheme
Example 1: In case steady running



Example 2: In case that the rotor is locked when the fan motor is turned on and released after the start-up delay time.



Specifications for AC Fan Sensor

ACDC fan sensor specifications differ from those below. Please refer to each product page.

Specifications of sensor circuit

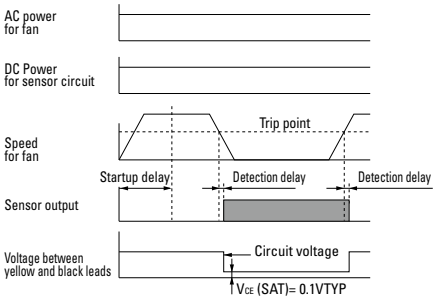
	5 V (ITEM-20*)	12 V (ITEM-30*)
Example of model.no	109S405UL	
System	Speed detection, Auto-restart, Open collector	
Power supply	5 VDC±10% At 5 V, 6 mA	12 VDC±20% At 12 V, 10 mA
Recommend sensor circuit output	At Vp= 5 V, I= 100 mA max.	At Vp= 12 V, I = 200 mA max.
Trip point	Standard speed: 1700 min^{-1}±10% Low speed: 850 min^{-1}±10%	
Response speed	Standard speed: Startup delay 18 s Detection delay 1 s Low speed: Startup delay 36 s Detection delay 2 s	
Insulation resistance	10 MΩ min. at a 500 VDC megger (Note)	
Dielectric strength	50/60 Hz, 1000 VAC, 1 minute (Note)	
Ambient conditions	Temperature: -10 to +70˚C , humidity: 90% RH max. (at 40˚C)	

Nameplate

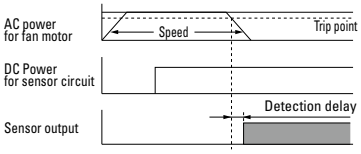
*[ITEM-20] and [ITEM-30] are printed on the fan nameplate.

Note: Between one end that all sensor leads consisting of brown, yellow and black are tied together and the G terminal or power terminal of the fan.

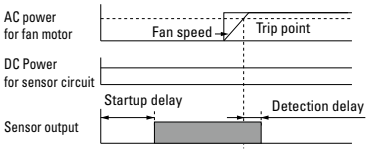
Sensor scheme
Example 1: When the AC power for the fan and the DC power for the sensor are turned on at the same time



Example 2: When the AC power for the fan is turned on first, then the DC power for sensor is powered on

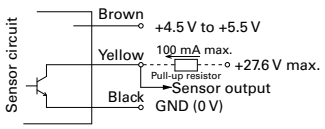


Example 3: When the DC power for sensor is first powered on, then the AC power for the fan is turned on

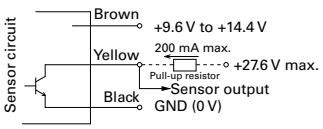


Sensor output circuit

5 V (ITEM-20*)



12 V (ITEM-30*)



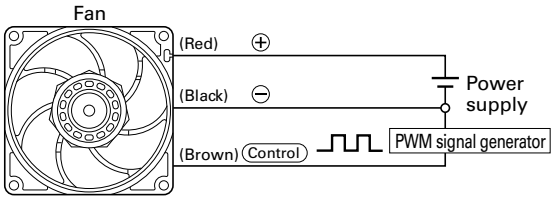
GND (Black) should be shared in case that power supply for sensor circuit (Brown) and that for sensor pull-up (Yellow) are separated.

Fans with PWM Control Function

PWM control function

1. Overview

Pulse Width Modulation (PWM) control function enables you to externally control the speed of the fan by varying the duty cycles of PWM input signals between control and grounding terminals.
It allows fans to operate optimally in response to the device's heat level, lowering the noise and power consumption of the system.



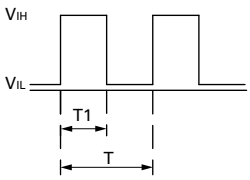
PWM control function has the following advantages:

(1) Because the PWM signal is digitally input, precise control is possible.
(2) Because the PWM signal is digitally input, multiple fans can be controlled.
(3) Upon users request, how the fan speed responds to PWM signals can be customized. For example, fan can be set to stop or run at low speed at 0% PWM duty cycle.

2. PWM duty input signals and wiring diagram

Other than a TTL input, an open collector/drain input can be used for PWM signal input.
Be noted that if an open collector/drain input is used or applied an input voltage and frequency is out of specified range, how the fan speed responds to the PWM duty cycle may be altered.
The input signal voltage and the frequency differ with models. Please contact us for details.

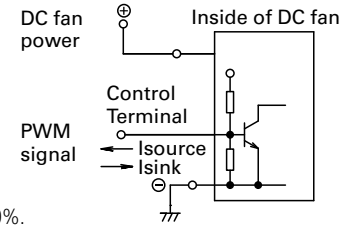
■Example of input signal (TTL input)



V_{IH}=4.75 to 5.25 V
V_{IL}= 0 to 0.4 V
PWM duty cycle (%) = $\frac{T1}{T}\times 100$
PWM frequency 25 (kHz) = $\frac{1}{T}$

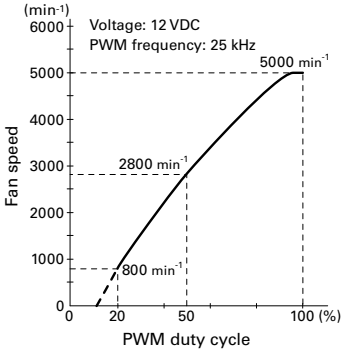
Current source (Isource) = 1 mA max. (when control voltage is 0 V)
Current sink (Isink) = 1 mA max. (when control voltage is 5.25 V)
Control terminal voltage = 5.25 V max. (when control terminal is open)
When the control terminal is open, fan speed is the same as when PWM duty cycle is 100%.

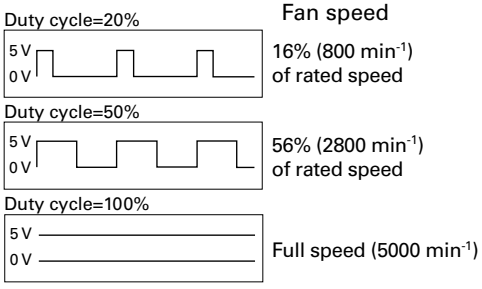
■Wiring example



3. PWM duty cycle – Speed characteristics

Fan speed of PWM control fans change, as the below performance curve shows, in response to the PWM duty cycle input.
If necessary, users can do the speed setting by themselves, making the fans operate at the optimum speed.
Also, upon user's request, how fan speed responds to a PWM signal can be customized so that the fan stops or runs at low speed for a certain PWM duty cycle input. The below performance curve is for a fan that stops at 0% PWM duty cycle. Specifications differ with models. Please contact us for details.





The dotted part of the performance curve (area below 20% PWM duty cycle in the above case) indicates the fan speed is unstable in the area.

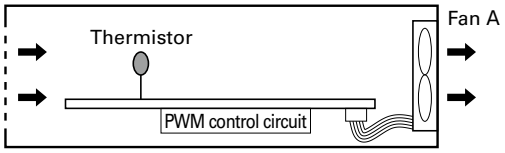
4. When you wish to obtain a fan performance with 100 or 0% PWM duty cycle without a PWM signal generator for built-in test.

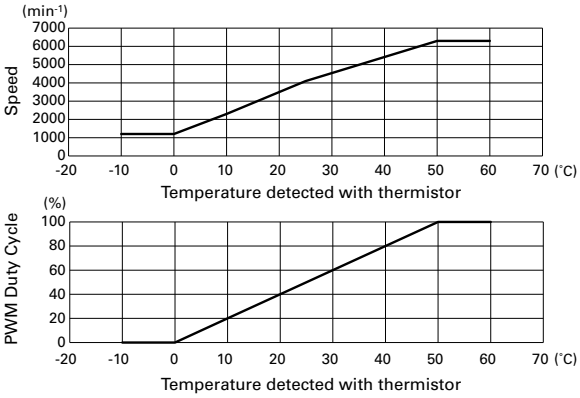
Performance at 100% PWM duty cycle: Leave the control lead wire open and no connection.
Performance at 0% PWM duty cycle: Connect the control lead wire directly to ⊖ pin.

5. Application examples of PWM control fan

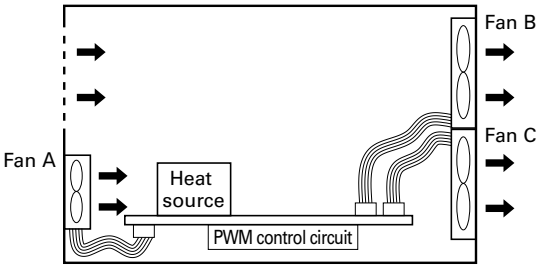
Here are a few application examples of PWM control fan.

(1) This system controls the fan speed in response to changing device temperature.
By combining a PWM control circuit and thermistor that detects temperature of device and its parts, it is able to control the fan speed of PWM control fan in response to the changing temperature.



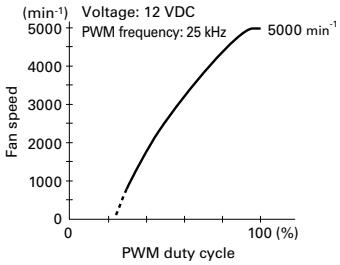


(2) Simultaneous control of multiple fans
Because PWM control is done with digital signal inputs, regardless of fan types or input voltage, multiple fans can be controlled simultaneously.
Below figure shows a system that can control multiple fans with various PWM characteristics simultaneously. Such systems contribute to the low power consumption and noise.

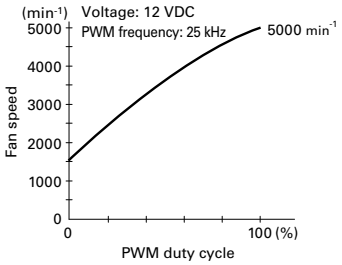


Operation mode	PWM Duty	Fan A	Fan B, C
Full-power	100%	5000 min^{-1}	5000 min^{-1}
Normal	60%	3500 min^{-1}	4000 min^{-1}
Standby (eco mode)	0%	Stop	1500 min^{-1}

Fan A
(model that stops at 0% PWM duty cycle)



Fan B, C
(model that runs at low speed at 0% PWM duty cycle)



Controlling device that easily regulates the rotational speed of PWM control fans

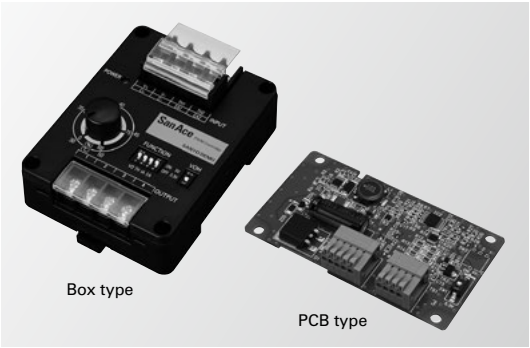
San Ace PWM Controller

■Features

Reduces system power consumption and fan noise
For PWM fan speed control, a PWM control circuit needs to be newly designed and configured.
By using this product, however, PWM control function fans can be fully utilized without the need for preparing new circuits, contributing to reducing the system power consumption and the fan noise.

Can be common-powered by the fan power supply
The controller can be powered by the fan power supply of rated voltage 12, 24, and 48 VDC, and no separate supply is required.

Maximum of four fans connectable
Up to four fans with PWM control function can be connected and controlled.



Please refer to page 574 for detail.

Splash Proof Fan

Ingress protection ratings (IP code)

■ IP Codes used by SANYO DENKI express the level of protection that internal electrical components (for fans: electrical components and motor coils) have against solid objects, water, and access to hazardous parts.
San Ace Splash Proof fans feature high protection levels.

Protected electrical components and motor coils

■ Definition of Ingress Protection (IP Code)
Ingress Protection (IP Code) is defined in IEC (International Electrotechnical Commission) 60529*
DEGREES OF PROTECTION PROVIDED BY ENCLOSURES (IP Code). *IEC 60529:2001

I P X X

- Second digit: Protection against water
- First digit: Protection against solid objects and access to hazardous parts

First digit	Definition
0	No protection
1	Protection against solid objects > 50 mm
2	Protection against solid objects > 12.5 mm
3	Protection against solid objects > 2.5 mm
4	Protection against solid objects > 1 mm
5	Protection against a level of dust that could hinder operation or impair safety
6	Complete protection against dust

Second digit	Definition
0	No protection
1	Protection against dripping water
2	Protection against water spray up to 15°
3	Protection against spraying water
4	Protection against splashing water
5	Protection against low pressure water jets
6	Protection against high pressure water jets
7	Protection against temporary immersion in water
8	Protection against submersion in water

■ IPX8 Requirements
When the power is off, the fan is submerged in water pressurized to the equivalent of 2 meters for 60 minutes. Then it's run for 15 minutes at the rated voltage in free-air. During the test, there shall be no reduction in dielectric strength or fan characteristics.

UPS, inverter, rectifier, high-voltage power supply, etc.

Cautions for Use of a Cooling Fan in the Vicinity of a Power Switching Circuit (prevention of electrolytic corrosion)

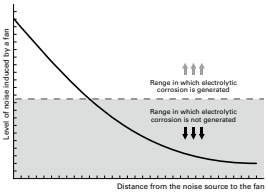
If a fan is installed near a large-power or high-voltage switching circuit, the heavy electromagnetic noise resulting from electromagnetic induction in such circuits or the influence of high-frequency noise imposed through the power line of the fan may induce current through the shaft bearing of the fan. Such current may damage the oil film on the bearing and even the friction surface of the bearing. This adverse effect is known as "electrolytic corrosion of the fan. "Electrolytic corrosion affects the smooth revolution of the fan and may reduce its service life. An audible symptom is unusual noise emitted from the fan. This adverse effect is often observed and may partly be explained by the practice of mounting high-density parts, which reduces the gap between the switching circuits and the fan and the use of higher switching frequencies apt to provoke induction. Data processing/communications devices that operate at low voltages are not liable to electrolytic corrosion since they generate less electromagnetic noise.

A Case of electrolytic corrosion

Fans without anti-corrosion features installed near components that generate electromagnetic noise, such as inverter controllers, are liable to experience electrolytic corrosion.

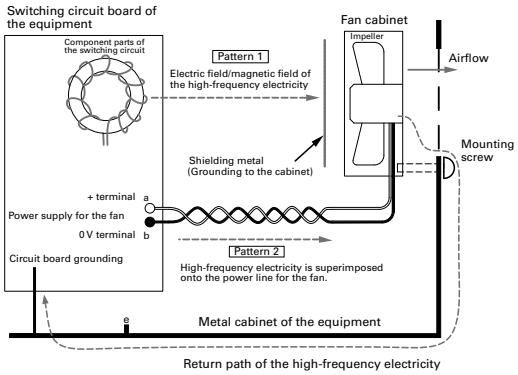
No.	Use	Period until the occurrence of unusual noise
1	Switching power supply	6 months to 2 years
2	UPS	6 months to 2 years
3	General-purpose inverter	1 to 1.5 years
4	Air cleaner	2 to 3 months
5	Inverter for LCDs	6 months

The curve shown in the graph below represents the relationship between the level of the electromagnetic noise induced by a fan and the distance from the fan to the noise source.



Occurrence of electrolytic corrosion Pattern 1

1. The fan gets charged with high-frequency electricity by high-frequency noise (electric field/magnetic field) generated in the switching circuit.
2. Because of high-frequency electricity charged in the fan, an electric current flows through the bearing of the fan.
3. The electric current breaks the oil membrane on the surface of the bearing and the bearing gets abraded (electrolytically corroded).
4. This symptom often occurs in equipment in which switching circuits are sped up and implemented in high density.
5. Countermeasure 1: To provide a shield plate(1) inside the fan (The plate should be such that does not interfere with airflow).
6. Countermeasure 2: To use a fan with ceramic bearings.



Occurrence of electrolytic corrosion Pattern 2

1. High-frequency electricity flows from the circuit board into the inside of the fan superimposed with the power line for the fan.
2. High-frequency electricity that has entered into the fan flows through the bearing.
3. Oil membrane on the surface of the bearing gets broken and the bearing gets abraded (electrolytically corroded).
4. Countermeasure 1: To remove high-frequency component between terminals "a" and "b", "a" and "e" and "b" and "e" of the power supply for the fan, or to insert a filter(2) into the power line for the fan.
5. Countermeasure 2: To use a fan with ceramic bearings
6. Cables should be twisted in order to decrease induction to the power line for the fan.

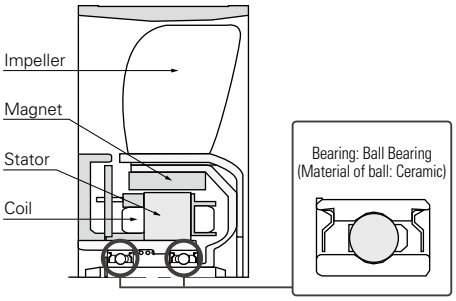
(1) Shielding metal plate
As an electromagnetic shield metal, "EMC Guard" is available from our company.
Certain shielding effect can be expected from mounting a general-purpose finger guard inside the fan. In each case, grounding to the cabinet is required.
(2) Filter
Insert a common mode filter when the high-frequency electricity is superimposed on both lines "a" and "b" in the same phase and, if not, insert a normal mode filter.

Measures against electrolytic corrosion

- Relocate fans far from all electromagnetic noise sources.
- Attach an EMC guard to ordinary fans. This should have an effect on electromagnetic noise due to radiation.
- As a power supply, the fan is wired from a circuit for which noise is not superimposed.
- Against heavy electromagnetic noise (electromagnetic induction) and conductive noise from the power supply line for a fan, we recommend the use of an "Electrolytic corrosion proof fan" with ceramic bearing.

This cooling fan prevents electrolytic corrosion of bearings even under conditions where electromagnetic noise is generated.
Electrolytic corrosion of ball bearings is prevented by using ceramic balls in ball bearings. The ceramic material is an insulating material.
Manufacturable to meet specifications of all San Ace series fans.

■Component diagram



Caution

Electrolytic Corrosion Proof Fan has been designed to prevent the electrolytic corrosion of ball bearings in the fan, but this does not guarantee that the fan will operate normally under conditions where there is strong electromagnetic noise.
Please be sure to fully evaluate the value of fan malfunction due to noise in advance.

Safety Standards

Our products conform to these directives and safety standards. For compliance with standards, see individual product pages.
Safety standard registration numbers are as follows.

Standard name	UL	CSA	TÜV
Certification number	E46810	172248	Varies by model

1. UL ratings (USA)

Underwriters Laboratories Inc. was established by the American Union of Fire Insurance Underwriters. The purpose of UL is to ensure safety of machines, equipment, and materials and protect human lives and property from fire and other accidents. To that end, UL has conducted numerous tests and extensive research and, as a result, set up UL ratings. Any seller of products in any of the majority of the states of the USA must produce their products according to the UL ratings, have them pass UL-specified safety inspections, and have them listed in UL's registration book. Therefore, to export and sell any product in the United States, one must in most cases apply for UL-listing.
Additionally, UL is accredited by The Standards Council of Canada (SCC) as both a Certification Organization (CO) and a Testing Organization (TO) and is officially recognized in all provinces and territories throughout Canada. Accordingly, our products can be tested by UL for compliance with Canadian safety standards. Certified products are entitled to display the cUL Mark, which authorizes their use and sale in Canada. If products are deemed to be compliant with both U.S. and Canadian standards, then both the UL Mark and cUL Mark can be displayed or a combination U.S. and Canadian mark (bottom left).
Our fans are certified as satisfying all UL 507 requirements.

2. CSA standards (Canada)

The Canadian Standards Association (CSA) was set up in response to the advice of the Canadian government. In Canada, the law prohibits the use and sale of any product other than those approved under CSA in terms of safety. CSA has set up CSA standards as inspection procedures and other requirements to ensure product safety.
Our products are certified as satisfying the CSA standard C22.2 No. 113.

3. EN standards (EU members)

In the EU territory, the harmonization of industrial standards and safety standards of different countries is under way. The unified standards are called Harmonized Standards. Each of these standards is marked EN above the standard number. EN standards offer the grounds in design and manufacture when one exports a product to the EU territory. In order for a product to receive a safety marking, the product must be found to conform to TÜV, VDE, or other relevant standard.
Our products are certified by TÜV Rheinland to meet the requirements of EN 60950-1/EN 62368-1. (San Ace Controller complies with EN 60730-1)

4. Electrical appliance and material safety law

As of April 1, 2001, the Electrical Appliance and Material Control Law has been revised and reenacted as the Electrical Appliance and Material Safety Law.
AC fans are classified as 'Blowers' under 'Electric motor-operated appliances' . They are categorized as electrical products other than specific electrical appliances (with the exception of some models) and are required to be labeled to indicate PSE certification.

5. CE marking

To distribute their equipment in the EU territory, manufacturers are obligated to give a CE marking as proof that the equipment conforms to related EC directives. Manufacturers use EN standards as criteria of judgment as to whether the equipment satisfies the requirements of specific directives or, in the absence of applicable EN standards, they use IEC standards. Manufacturers then prepare a self-declaration to indicate that the equipment conforms to related directives and apply a CE marking. (Depending on the degree of risk of the equipment, some kinds of equipment are required to receive type tests conducted by certified authorities and, after a type test certificate is obtained, manu-facturers make a self-declaration.)
Scope of application of major EC directives

Machine directives

These directives apply to equipment that has a moving part that may injure humans. The directives generally apply to a wide range of machine tools and other industrial machines.

EMC directives

They apply to equipment which may be affected by electromagnetic interference (EMI) or has ele-ctromagnetic susceptibility (EMS).

Low-voltage directive

This directive applies to equipment that is used in an AC range between 50 and 1000 V and in a DC range between 75 and 1500 V.

ErP Directive

Energy related Products Directive aims to protect the environment and requires eco-design.

RoHS Directive

This directive restricts of the use of certain hazardous substances contained in electrical and electronic equipment.

Radio Equipment Directive

This directive sets requirements that radio and communications equipment should meet.

6. Technical Standard Conformity Certification

The Technical Standard Conformity Certification mark, set by Japanese Ministry of Internal Affairs and Communications, indicates that the product is certified as either or both of the following: specific radio equipment defined in the Radio Act and terminal equipment defined in the Telecommunications Business Act.
Our San Ace Controller has built-in Technical Standard Conformity-certified specific radio equipment defined in the Radio Act in Japan.
It is also a certified terminal equipment based on the Telecommunications Business Act in Japan.

7. VCCI

VCCI is a membership organization in Japan that aims to suppress electromagnetic interference generated from information technology equipment by industry self-regulation. It sets standards for noise, which affects other communications equipment, generated from data-processing equipment.
VCCI categorizes information technology equipment in two classes: Class A equipment is used in commercial and industrial areas and Class B equipment is used in residential and adjacent areas.
Our San Ace Controller is categorized as Class B information technology equipment.

8. FCC

Federal Communications Commission (FCC) is an independent U.S. government agency responsible for implementing and enforcing U.S. communications law and regulations. Obtaining an FCC certification is required to sell communications equipment including radio equipment in the U.S.
Our San Ace Controller complies with FCC Part 15 Class B.

RoHS Directive Compliance

All products listed in this catalog conform to the EU RoHS Directive 2011/65/EU and EU 2015/863.
These Directives restrict the following ten hazardous substances: cadmium, lead, mercury, tetravalent chromium, PBB, PBDE, DEHP, BBP, DBP, and DIBP.
Implementation schedule is as follows:

Products	Implementation date
Fans, PWM Controller, San Ace Controller	Produced in and after January 2019
Plug cords	Shipped in and after October 2018
Finger guards, filter kits	Shipped in and after January 2018
Airflow Tester	Produced in and after July 2019

Eco-products

Efforts for designing Eco-products

As for product design, we are carrying out R&D to incorporate the latest energy-saving technologies into our new products. At the same time, we carry out product assessments to evaluate the environmental impact of products at each stage, such as component and material procurement, manufacture, distribution, use, recycling, and disposal.
Newly developed products are compared with commercially available and existing products and are certified as Eco-products (Eco-design products) if they satisfy the specified evaluation standards. Eco-products are presented in catalogues and other materials with a LEAF symbol.

Life cycle assessment (LCA)

LCA is one of the techniques used to provide a general quantitative measure of levels of environmental impact including global warming that products have through their life cycles. We evaluate the environmental compatibility of a product using this method. Our rate of implementing LCA in our Ecoproducts was 90%.

Operating Precautions Fan

Temperature conditions

Operating temperature: Refer to the specifications table for each model.

Storage temperature: -20 ～ +70˚C / -30 ～ +70˚C (Varies for each model / Non condensing)

Rapid change in temperature may cause condensation. Prevent condensation when storing. Condensation may affect lubrication performance and insulation.

Power specifications

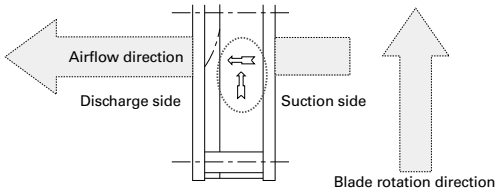
For the specification of rated voltage and voltage range, please check the catalog or drawing for the model number.
Use of voltage exceeding the specified range may lead to performance degradation, device failure, or fire hazards. Do not apply voltage that exceeds specifications to the fan.
An electronic circuit is used for the DC fan. For power supply, use power with ripple less than 5% with low line noise and surge to prevent electronic circuit trouble.

Handling precautions

The fan motor is equipped with a precision ball bearing. Therefore, please handle the motors carefully in order not to shock the bearings.

Installation tips

There are no limitations on the installation direction of fans or blowers. Fans have symbols on the fan indicating the airflow direction and blade rotation direction. When installing, use these symbols to check the airflow direction.



Symbols indicating the fan airflow direction and blade rotation direction

Recommended screw torque

This shows the recommended values for the screw torque when installing the fans. If the tightening torque is higher than the recommended values, the fan can be deformed or damaged.
Use care when tightening. Also, be sure to always use a fan with a ribbed structure when securing by screws with both flanges.

DC fan

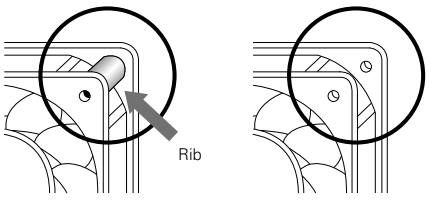
Fan mounting hole diameter [mm]	Nominal screw diameter	Recommended screw torque
ø3.5, ø3.7	M3	0.44 N·m max.
ø4.3, ø4.5	M4	0.78 N·m max.
ø4.3, ø4.5	M4	0.98 N·m max. (ø172 mm×51 mm, ø172 mm×150 mm×51 mm, ø200×70 mm)

AC fan

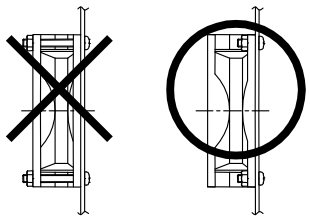
Fan mounting hole diameter [mm]	Nominal screw diameter	Recommended screw torque
ø3.5, ø3.7	M3	0.44 N·m max.
ø4.3	M4	0.58 N·m max. (120 mm×120 mm max.)
ø4.3	M4	0.78 N·m max. (ACDC fan, ø172 mm)
ø5.5	M4, M5	0.78 N·m max. (160 mm×160 mm)

Comparison of ribbed and ribless structures

Regarding plastic frame, we have a option ribbed and ribless about mounting. Please use preferred type up to your application. Please use ribbed fan in case that you hook fan up clamping either side fan mounting hole target. (According to the model, only models with or without ribs are available.)
*Use a fan with a rib structure when securing by screws with both flanges.
When securing screws to ribless plastic frame models, use a flange to secure on one side.



Ribbed Ribless



Securing with flanges on both sides **Securing with a flange on one side**

Fan Mounting Using Self-tapping Screw

Installing self-tapping screws into the plastic frame of the fan may split or deform it.
If using self-tapping screws, use screws that are recommended by our company, and refer to our recommended tightening torques and recommended pilot hole shapes. Pay close attention to the operating precautions and fully understand your equipment before you use it.

Recommended screw torques

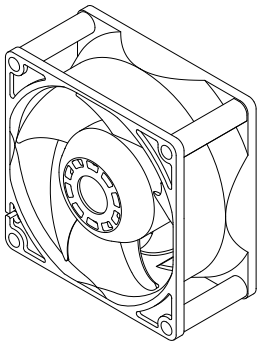


Fig. A: Ribbed fan

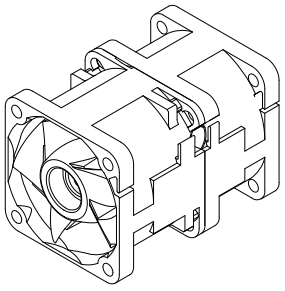


Fig. B: Counter rotating fan

	Recommended screw torque [N·m]	Fan mounting hole diameter [mm]
Ribbed fan (Fig. A)	0.8 max.	ø3.5, ø4.3, ø4.5
Counter rotating fan (Fig. B)	0.6 max.	

Do not use self-tapping screws in the following cases:

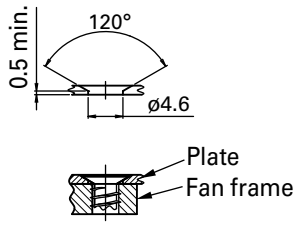
· For ribless fans (except for counter rotating fans)
· When mounting finger guards on fans

Using self-tapping screws could deform or split the frame. Please use regular screws.

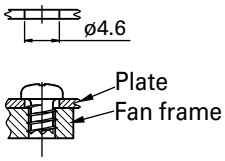
Recommended pilot hole shape

[For nominal diameter 4 mm]

Self-tapping screw model no.
SY-NS020412P11



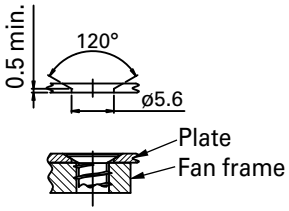
Self-tapping screw model no.
SY-NS010412P11



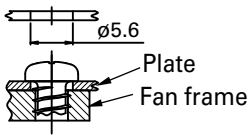
Minimum mounting plate thickness: T=1.2 mm

[For nominal diameters of 4.8 mm and 5 mm]

Self-tapping screw model no.
SY-NS024812P15
SY-NS020512P15



Self-tapping screw model no.
SY-NS014812P15
SY-NS010512P15



Minimum mounting plate thickness: T=1.2 mm

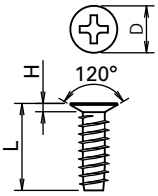
Recommended self-tapping screws

· Material: Steel
· Plating: Trivalent chromating plating

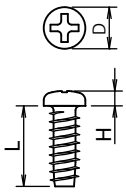
unit: mm

Fan mounting hole diameter	Self-tapping screw model no.	Nominal screw diameter	Length [L]	Head shape	Flat-head/pan-head dimensions		
					Head diameter [D]	Height of head [H]	Cross recess No.
ø3.5	SY-NS020412P11	4	12	Flat	6.2	1.1 max.	2
	SY-NS010412P11	4	12	Pan	5.5	2.0	2
ø4.3	SY-NS024812P15	4.8	12	Flat	6.8	1.2 max.	2
	SY-NS014812P15	4.8	12	Pan	7.0	2.6	2
ø4.5	SY-NS020512P15	5	12	Flat	6.8	1.2 max.	2
	SY-NS010512P15	5	12	Pan	7.0	2.6	2

Head shape: Flat

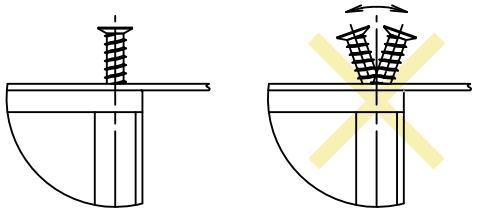


Head shape: Pan



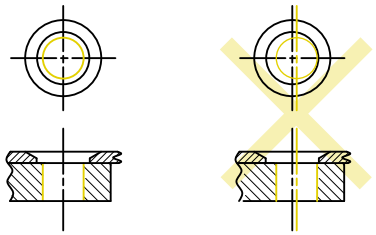
Operating precautions

· Place the self-tapping screw so that it is vertical and centered with the frame mounting hole (Fig. A) and then screw it in. The self-tapping screw could deform or split the frame if you screw it into the frame when the screw is not vertical.
· Screw in the self-tapping screw with the center of the mounting hole on the fan and the center of the pilot hole on the mounting plate aligned (Fig. B). Misaligned holes could lead to the frame being deformed or split.



Vertically placed screw　Inclined screw

Fig. A



Aligned and centered holes　Misaligned holes

Fig. B

· Tightening the screw beyond the recommended screw torque could deform or split the frame.
· With flat-head screws, failure to use the recommended pilot hole shape will cause interference between the flat-head screw and fan frame which could split the frame.

Recommended screw manufacturer

To purchase the screws, please contact the screw manufacturer directly.

SAIMA CORPORATION
2-9-17 Tsujido Fujisawa Kanagawa 251-0047 JAPAN
TEL:+81-466-36-3656 FAX:+81-466-36-0009
https://www.saima.co.jp/en/top.php

Safety Precautions Fan

· To ensure that this fan is used safely, be sure that you read and understand the following precautions fully and use it only as directed.
· Be sure to read these Safety Precautions carefully before installing, connecting, operating, maintaining, or inspecting the fan. Follow all the precautions and directions given here.
· The fan has been designed and manufactured for built-in use in general industrial machinery, and might not be used otherwise.
· The fan falls into the Category 16 (Class 84, Item 14) of the Appended Table 1 of the Export Trade Control Order. When exporting the fan either as a standalone item or as part of another product, be sure to implement the necessary procedures including the "Informed Cases" and "Objective Cases" based on the "Catch-All Controls" defined by the Ministry of Economy, Trade and Industry of Japan.
· When disposing the fan, treat it as industrial waste. For instructions on proper disposal methods, please contact local government authorities.
· When using the fan in equipment that could affect people's lives or health, that is used on a car, ship, or aircraft, or that could have a major impact on society or on the public, use it at your own discretion only after deploying sufficient safety measures and making prior evaluation.
· Fully understand the Safety Precautions described in this document before using the product. SANYO DENKI will not be liable for any accidents resulting in death, injury, or property damage due to the failure of the fan.

Safety precautions necessary for preventing any possible bodily injury or damage to property or equipment are ranked in two levels:

⚠ **Warning**	Denotes hazards which could cause severe bodily injury or death as a result of incorrect operation.
⚠ **Caution**	Denotes hazards which could cause bodily injury or property damage as a result of incorrect operation.

Note: Even those items marked 'Caution' might also result in serious consequences depending on the situation. Be sure to observe them carefully to the same extent as items marked 'Warning.'

Descriptions of the precautions to be taken to ensure safety are given below.

⚠ Warning

· When using the fan in the following equipment, use it at your own discretion only after deploying sufficient safety measures and making prior evaluation.
- Equipment that could affect people's lives or health
- Equipment that is used on a car, ship, or aircraft
- Equipment that could have a major impact on society or on the public
SANYO DENKI will not be liable for any accidents involving human casualties (death, injury, etc.) or property damage due to the failure of the fan while use in such equipment.
· Ensure that wiring is done correctly. Failure to do so might result in fire, burns, or electrical shock.
· If there are any grounding taps or wires, ground them securely. Failure to do so might result in electric shock.
· Never use in explosive atmospheres, as doing so might result in fires, burns, or bodily injury.
· Do not operate the fan with live parts exposed. Doing so might result in electric shock.
· Never allow any persons or objects to approach or come into contact with the fan's rotor while in operation, as doing so might result in damage or personal injury.
· Turn off the power and stop using the fan immediately if you notice any sparks, smoke, odd odors or sounds, or anything unusual during operation. Failure to do so might result in fire, bodily injury, or electrical shock.
· Never allow the fan to fall, topple over, or be subjected to excessive shocks when moving it. Doing so might result in product failure or performance deterioration.
· The fan should be handled by technically qualified personnel or someone with sufficient expertise; the personnel shall be assigned at your own discretion.
· Never attempt to disassemble, repair, or alter the fan in any way, as doing so might result in electrical shock, fire, or bodily injury.

⚠ Caution

Handling

· Installation, mounting, connections, wiring, and relocation of the fan should be done by technically qualified personnel or someone with sufficient expertise; the personnel shall be assigned at your own discretion.
Never perform such work while the product is on, as this might lead to injury, electrical shock, burns, or fire.
· Do not operate the fan if it is not secured, nor while held in hand.
· Never allow yourself to come into contact with the fan when measuring insulation resistance or dielectric strength. There is danger of electric shock.
· Never attempt to disassemble or alter the fan in any way. Doing so might not only result in substandard performance, but also fire, burns, bodily injury, or electrical shock.

Operation

- Take protective measures for the equipment in which the fan is embedded in case the fan stops, malfunctions, or fails during operation.
- Never use the fan at voltages, temperatures, or any other parameters exceeding those given in the product specifications. Otherwise, it might result in substandard performance, failure, fire, bodily injury, or electrical shock.
- Using a power supply with insufficient capacity might result in faulty fan operation because an inrush current several times larger than the rated current will flow at the moment of fan startup. Be sure to use a power supply with sufficient capacity.
- Start all fans at the same time when two or more fans are positioned in equipment in a way that creates wind interference. If the fan is exposed to wind from other fans at startup, it might result in fan failure or faulty fan startup. Also, evaluate the influence to individual fans in advance and use them at your own discretion.
- Never connect or disconnect lead wires, plug cords, or connectors while the power is on. Be sure to connect or disconnect them while holding the frame only after power-off. Otherwise, it might result in fan damage or electrical shock.
- Do not remove the lead wire of the fan from the frame hook. Doing so might scratch and damage the surface of the lead wire.
- Do not remove the nameplate. Doing so might result in fan failure or electrical shock.
- Do not press down hard on the nameplate of the fan. Otherwise, the nameplate might break or come into contact with the shaft, hindering proper operation.
- The fan might be damaged or burned out if foreign objects or external forces hinder normal fan operation.
- Do not use the power supply's PWM to control the speed of the fan. Doing so might result in fan malfunction.
- Do not turn the power on or off on the negative power line. Doing so might damage the fan.
- Turning the power on and off frequently or turning the power back on before the fan comes to a complete stop might result in fan failure or damage. Before conducting such operations, fully evaluate the equipment in which the fan is embedded.
- The protection of fans with IP ratings (Splash Proof Fans) applies only to the live parts (electronic components and motor coils) of the fan in accordance with IEC 60529. The protection does not apply to the non-live parts of the fan. If the fan is to be used for a long period of time in an environment subject to dust, water, or condensation, take measures required for the operating environment.
- Do not wash the fan during maintenance of equipment. Doing so might result in failure of the fan.

Installation (Common to All Fans)

- Install and secure the fan properly with its weight and vibration during operation taken into account. Failure to do so might result in bodily injury or equipment failure due to the fan or its parts falling off.
- Ensure that the fan is installed in the right orientation. Failure to do so might result in bodily injury or equipment failure.
- For the fan to perform to its full capacity, secure air vents and take measures to prevent foreign objects from entering the fan. Failure to do so might result in bodily injury or fan failure.
- Do not subject the fan to excessive shock. Doing so might result in failure or substandard performance of the fan.
- Pulling or pinching lead wires might result in damage and stress to the wire. Also, make connections so that the lead wires do not come into contact with the rotating blades. Failure to do so might result in equipment failure or electrical shock.
- Take proper precautions against static electricity when wiring. Failure to do so might cause failure of the fan or equipment.
- Take safety measures such as installing a finger guard and displaying a warning symbol if there is any danger of fingers or objects coming into contact with the rotating blades. Failure to do so might result in bodily injury or fan failure.
- When installing an inlet nozzle, finger guard, or base plate to the fan, ensure that they are positioned correctly according to this Product Specification and other documents so that they do not come into contact with the rotating blades. Also, operate the fan after checking that the rotating blades do not come into contact with anything. Otherwise, it might result in equipment failure. Please use only genuine SANYO DENKI inlet nozzles and finger guards.
- Make connections correctly in accordance with the information of this Product Specification and the nameplate of the fan. Failure to do so might result in equipment failure or the malfunction, failure, or performance degradation of the fan.

Installation (Axial Fan and Blower)

- When mounting the fan with screws, make sure that the screw and base plate will not deform the frame of the fan before mounting. A deformed frame might result in failure or substandard performance of the fan.
- When mounting the fan with screws, ensure that the screw tightening torque is correct. If the tightening torque exceeds the recommended torque, the fan frame might be deformed or damaged. Choose a ribbed frame model if mounting fans with plastic frames through both sides of the frame with through-screws. To prevent loose screws, use plain washers or spring washers. For the screwing torque of each fan type, contact SANYO DENKI or a SANYO DENKI distributor.
- Avoid mounting the fan with self-tapping screws, as doing so might damage the fan frame.
  If using self-tapping screws, be sure to choose the screw that we recommend and conduct evaluations before using it.

Installation (Centrifugal Fan)

- The fan shall be mounted with screws. For the screw size for each fan model, see this Product Specification.
- Choose screws with the right length with information such as the fan mounting depth and base plate thickness taken into account. Failure to do so might result in stripped screw holes and improper fan mounting. For the mounting depth of each fan model, see this Product Specification.
- Ensure that the screw tightening torque is correct. If the tightening torque exceeds the recommended torque, the screw hole might be deformed or damaged. Also, to prevent loose screws, use plain washers or spring washers. For the tightening torque for each fan model, see this Product Specification.
- For the inlet nozzle and base plate installation dimensions for each fan model, see this Product Specification.

Operating Environments

- Avoid using or storing the fan in the following environments. Otherwise, it might result in fire or the failure or performance degradation of the fan.
  In environments where flammable or corrosive gas is present, where water or oil splashes, where there is much dust or humidity, where condensation occurs, where exposed to radioactive rays or direct sunlight, where a salty sea breeze blows or seawater splashes, where the fan might be contaminated by such corrosive materials as sulfurous water, sulfurous volcanic ash, organic solvents, acidic and alkali chemicals, or nuclear fuel materials, where subjected to constant vibration, strong shocks, centrifugal force, acceleration, or strong magnetic force, where electromagnetic noise radiation is present, where the electromagnetic noise overlaps into power voltage, or where subjected to rapid environmental fluctuations (temperature, humidity, pressure, etc.).

Storage

· The fan should be stored in packaging.
· Ensure that the fan is stored in the following environments where:
- the temperature is normal and stable;
- the relative humidity is 20% to 85% with no sudden changes in humidity and no condensation;
- not subjected to direct sunlight;
- not subjected to water, oil, corrosive materials, or other hazardous substances;
- and not subjected to vibration or shock.

Maintenance

· Maintenance and inspections of the fan should be done by technically qualified personnel or someone with sufficient expertise; the personnel shall be assigned at your own discretion. Otherwise, it might result in fire, burns, bodily injury, or electrical shock.
· Never perform any maintenance or inspections while the fan is in operation. Also note that the blades continue to rotate for some time immediately after operation ceases. Always confirm that all rotating parts have come to a stop before beginning work. Failure to do so might result in bodily injury.
· Never use gasoline, paint thinner, benzene, or any other organic solvents to clean the fan. Also, avoid placing excessive stresses on the fan. Otherwise, it might result in product deformation or performance degradation.

Safety Precautions San Ace Controller

Please read this instruction manual and its appendix carefully prior to installation, operation, maintenance or inspection and perform all tasks according to the instructions provided here.
A good understanding of this equipment, its safety information as well as all Warnings/Cautions is also necessary prior to operation.
Matters that require attention are ranked as "Warning" and "Caution" in this document.

Warning Symbol

⚠ Warning	Denotes immediate hazards which could cause severe bodily injury or death as a result of incorrect operation.
⚠ Caution	Denotes hazards which could cause bodily injury and product or property damage as a result of incorrect operation.

Even those hazards denoted by this symbol ⚠ Caution could lead to a serious accident.
Make sure to strictly follow these safety precautions.

⚠ Warning

· If the product is used in medical appliances or other types of equipment that affect people's lives, sufficient safety-related evaluations and preparations must be made in advance, and the product or the type of equipment into which the product is assembled must be used under the full responsibility of the user.
· If the product is used in types of equipment that have a strong social and public impact, sufficient prior evaluations and safety-related evaluations and preparations must be made, and the product or the type of equipment into which the product is assembled must be used under the full responsibility of the user.
· The product is not designed to be used in a car or a ship. When using the product in an environment with vibration, such as in a car or a ship, use it at your own discretion only after deploying sufficient safety measures and making prior evaluations.
· Connect all wires properly and securely. Failure to do so may result in fire, burns, or electrical shock.
· Never use in explosive atmospheres, as doing so might result in fires, burns, or bodily injury. Otherwise, it may result in fire, burns, or bodily injury.
· Do not operate the product when electronic components are exposed. Failure to do so may result in electrical shock.
· Turn off the power and stop using the product immediately if you notice any sparks, smoke, odd odors, sounds, or anything unusual during operation. Failure to do so may result in fire, bodily injury, or electrical shock.
· Never allow the product to fall, topple over, or otherwise be subjected to excessive shocks when moving it. Otherwise, it may result in product failure.
· The product should be handled only by personnel with sufficient training and knowledge and under the full responsibility of the user.
· Never attempt to disassemble, repair, or alter the product in any way. Doing so may result in fire, bodily injury, or electrical shock.

⚠ Caution

Handling

· Installation, placement, connections, wiring, or relocation of the product should be performed by knowledgeable or correctly licensed personnel. Never perform such work while the product is on. Doing so may result in fire, burns, or electrical shock.
· Never allow yourself to come into contact with the ends of wires or plugs when measuring insulation resistance or dielectric strength voltage. Failure to do so may result in electrical shock.
· Never attempt to disassemble or alter the product in any way. Doing so may invalidate any warranties concerning the functions or performance of the product, and may also result in fire, burns, bodily injury, or electrical shock.

Operating Precautions

- This product has been designed and manufactured to be used in general industrial machinery. The product has been designed and manufactured for use in general industrial machinery, and may not be used as a standalone product.
- Take measures to protect the device from potential damage caused by the product stopping during operation.
- Never use the product at voltages, temperatures, or any other settings which exceed those given in the product specifications. This might result in substandard operation, breakdown, fire, bodily injury, or electrical shock.
- Do not remove the nameplate. Do not install the product so that the identification cannot be seen after installation.
- Turn the power supply ON/OFF using the power switch on the product. Otherwise, it may result in product failure.
- Do not use the product with a negative power supply. Otherwise, it may result in product failure.
- Do not apply excessive force to the product while it is operating. Otherwise, it may result in product failure.
- If you install and use the product in a car or a ship, we shall not be responsible for any faults caused by the environment of the car or ship in which the product is installed.

Installation

- When fixing the product into place, be sure to take into consideration the product's weight and all other relevant factors. Failure to do so may result in the product or its parts falling, resulting in bodily injury or device failure.
- Do not block the airflow openings of the product. Failure to do so may result in device failure, product failure, or product malfunction.
- When fixing the product with screws, ensure correct tightening torque. If the tightening torque is over the recommended values, the product structure may deform or break.
- Take proper precautions against static electricity when making electrical connections. Failure to do so may result in device or product failure.
- Make electrical connections properly. Failure to do so may result in device failure, product failure, or product malfunction.
- Ensure that wires are fitted with insulation to prevent accidental short circuiting. Failure to do so may result in device failure, product failure, or product malfunction.

Operating environment

- Do not use or store the product where it is exposed to flammable or corrosive gas, water or oil splashes, dust or humidity, condensation, radioactive rays or direct sunlight, salty air or saltwater, or where the product may be contaminated by corrosive materials such as sulfurous water, sulfurous volcanic ash, organic solvents, acidic chemicals, alkali chemicals, nuclear fuel materials, or other hazardous substances. Failure to do so may result in fire, failure, or product deterioration.
- Do not use or store the product in locations and environments where it could be constantly exposed to vibrations, strong shocks, magnetic or electromagnetic noise, or in which electromagnetic noise overlaps into power voltage. Otherwise, it may result in product failure.
- Do not use or store the product in environments subject to sudden changes in temperature and humidity. Otherwise, it may result in product failure.

Maintenance

- Only certified personnel with sufficient training and knowledge should perform maintenance and inspections. Otherwise, it may result in fire, burns, bodily injury, or electrical shock.
- Perform maintenance or inspections while the product is off. Otherwise, it may result in fire, burns, bodily injury, or electrical shock.
- Never use gasoline, paint thinner, benzene, or any other organic solvents to clean the product. Otherwise, it may result in product deformation or substandard operation.

Radio wave

- Disassembling or altering the radio wave circuit of this product may be punishable by law.
- This product uses a frequency band of 2.4 GHz to transmit radio waves. Radio wave interference may occur if this product is used in the vicinity of the following equipment or a radio station.
  - Industrial, scientific, or medical equipment (such as microwave ovens, wireless LAN devices, security devices, or cardiac pacemakers)
  - Radio stations for which no license is required (specific power-saving radio stations)
  - Radio stations for which a license is required (local wave stations used on factory production lines, etc. to identify moving objects, or amateur radio stations)
- If this product affects a cardiac pacemaker or other medical equipment, immediately turn OFF the power to this product.
- Do not use this product in the vicinity of a microwave oven, in a location where static electricity or electromagnetic interference occurs, or in a room shielded by metallic doors. Radio waves may not reach the target device depending on the environment.

Other Precautions

- This product falls into the category of the products specified in the Appended Table 1, Item 16 (Class 90, Item 32) of the Export Trade Control Order. To export the product as an individual part or to export a product into which the product is assembled, the "Informed Condition" and "Objective Condition" that the Ministry of Economy, Trade and Industry of Japan established based on the "Catch-All Controls" must be studied for applicability. Accordingly, appropriate export formalities must be performed.
- When disposing the product, treat it as industrial waste. Please contact your local government office for further details about disposal.

Safety Precautions PWM Controller

Box type

- To ensure that the product is used safely, be sure to read and fully understand the Safety Precautions and only use the product as directed.
- Read the Safety Precautions carefully before installing, connecting, operating, maintaining, or inspecting the product.
- The product has been designed and manufactured for use in general industrial machinery, and may not be used as a standalone product.
- The product of our company (hereafter referred to as "the product") falls into the category of the products specified in the Attached List 1, Item 16 (Class 85, Item 43) of the Export Trade Control Ordinance. To export the product as an individual part or to export a device into which the product is assembled, the "Information Requirements" and "Objective Requirements" that the Ministry of Economy, Trade and Industry established based on the "Catchall Controls" must be studied for applicability. Based on information on applicability and specified requirements, appropriate export procedures must be taken.
- When disposing of the product, treat it as industrial waste. For instructions on proper disposal methods, please contact local government authorities.
- When using the product in an environment with vibration, such as in a car or a ship, use it at your own discretion only after deploying sufficient safety measures and making prior evaluations. Fully understand the Safety Precautions described in this instruction manual before using the product.

In order to prevent any possible bodily injury or damage to property or equipment, the following precautions for ensuring safety are displayed according to the following two ranks of importance:

⚠ **Warning**	Handling or using the product improperly and in disregard of the instructions with this mark may result in serious bodily injury or death.
⚠ **Caution**	Handling or using the product improperly and in disregard of the instructions with this mark may result in bodily injury or physical damage.

Note: Items marked 'Caution' may also result in serious bodily injury or death in some circumstances. Always follow the instructions for items marked 'Warning.'

⚠ Warning

- If the product is used in medical appliances or other types of equipment that affect people's lives, sufficient safety-related evaluations and preparations must be made in advance, and the product or the type of equipment into which the product is assembled must be used under the full responsibility of the user.
- If the product is used in types of equipment that have a strong social and public impact, sufficient prior evaluations and safety-related evaluations and preparations must be made, and the product or the type of equipment into which the product is assembled must be used under the full responsibility of the user.
- The product is not designed to be used in a car or a ship. When using the product in an environment with vibration, such as in a car or a ship, use it at your own discretion only after deploying sufficient safety measures and making prior evaluations.
- Connect all wires properly and securely. Failure to do so may result in fire, burns, or electrical shock.
- Do not use the product in a location where there is flammable gas. Otherwise, it may result in fire, burns, or bodily injury.
- Do not operate the product when electronic components are exposed. Otherwise, it may result in electrical shock.
- Turn off the power and stop using the product immediately if you notice any sparks, smoke, odd odors, sounds, or anything unusual during operation. Failure to do so may result in fire, bodily injury, or electrical shock.
- Never allow the product to fall, topple over, or otherwise be subjected to excessive shocks when moving it. Otherwise, it may result in product failure.
- The product should be handled only by personnel with sufficient training and knowledge and under the full responsibility of the user.
- Never attempt to disassemble, repair, or alter the product in any way, as doing so may result in fire, burns, or electrical shock.

⚠ Caution

Handling

- Installation, placement, connections, wiring, or relocation of the product should be performed by knowledgeable or correctly licensed personnel. Never perform such work while the product is on. Failure to do so may result in bodily injury, fire, burns, or electrical shock.
- Never allow yourself to come into contact with the ends of wires or plugs when measuring insulation resistance or dielectric strength voltage. Otherwise, it may result in electrical shock.
- Never attempt to disassemble or alter the product in any way. Doing so may invalidate any warranties concerning the functions or performance of the product, and may also result in fire, burns, bodily injury, or electrical shock.

Instruction

- Take measures to protect the device from potential damage caused by the product stopping during operation.
- Never use the product at voltages, temperatures, or any other settings which exceed those given in the product specifications. Otherwise, it may result in substandard operation, failure, fire, bodily injury, or electrical shock.
- Never remove the product nameplate or install the product so that the identification cannot be seen after installation. Otherwise, it may result in the product being improperly used, and subsequently result in fires.
- Do not turn the power supply ON/OFF on a ground wire. Otherwise, it may result in product failure.
- Do not apply excessive force to the product while it is operating. Otherwise, it may result in product failure.
- If you install and use the product in a car or a ship, we shall not be responsible for any faults caused by the environment of the car or ship in which the product is installed.

Installation

- When fixing the product into place, be sure to take into consideration the product's weight and all other relevant factors. Failure to do so may result in the product or its parts falling, resulting in bodily injury or device failure.
- Never install or remove the product while it is wired.
- When fixing the product with screws, ensure correct tightening torque. If the tightening torque is over the recommended values, the product structure may deform or break.
- Take proper precautions against static electricity when making electrical connections. Failure to do so may result in device or product failure.
- Make electrical connections properly. Failure to do so may result in device failure, product failure, or product malfunction.
- Ensure that wires are fitted with insulation to prevent accidental short-circuiting. Failure to do so may result in device failure, product failure, or product malfunction.

Operating environment

- Do not use or store the product where it is exposed to flammable or corrosive gas, water or oil splashes, dust or humidity, condensation, radioactive rays or direct sunlight, salty air or saltwater, or where the product may be contaminated by corrosive materials such as sulfurous water, sulfurous volcanic ash, organic solvents, acidic chemicals, alkali chemicals, nuclear fuel materials, or other hazardous substances. If it is used or stored in such places or environments, there is the possibility that a fire may occur, the product may malfunction or its performance may deteriorate.
- Do not use or store the product in locations and environments where it could be constantly exposed to vibrations, strong shocks, magnetic or electromagnetic noise, or in which electromagnetic noise overlaps into power voltage. Otherwise, it may result in product failure.
- Do not use or store the product in environments subject to sudden changes in temperature and humidity. Otherwise, it may result in product failure.

Maintenance

- Only certified personnel with sufficient training and knowledge should perform maintenance and inspections. Otherwise, it may result in fire, burns, bodily injury, or electrical shock.
- Perform maintenance or inspections while the product is off. Otherwise, it may result in fire, burns, bodily injury, or electrical shock.
- Never use gasoline, paint thinner, benzene, or any other organic solvents to clean the product. Otherwise, it may result in product deformation or substandard operation.

PCB type

- To ensure that the product is used safely, be sure to read and fully understand the Safety Precautions and only use the product as directed.
- Read the Safety Precautions carefully before installing, connecting, operating, maintaining, or inspecting the product.
- The product has been designed and manufactured for use in general industrial machinery, and may not be used as a standalone product.
- The product of our company (hereafter referred to as "the product") falls into the category of the products specified in the Attached List 1, Item 16 (Class 85, Item 43) of the Export Trade Control Ordinance. To export the product as an individual part or to export a product into which the product is assembled, the "Information Requirements" and "Objective Requirements" that the Ministry of Economy, Trade and Industry established based on the "Catchall Controls" must be studied for applicability. Based on information on applicability and specified requirements, appropriate export formalities must be performed.
- When disposing of the product, treat it as industrial waste. For instructions on proper disposal methods, please contact local government authorities.
- When using the product in an environment with vibration, such as in a car or a ship, use it at your own discretion only after deploying sufficient safety measures and making prior evaluations. Fully understand the Safety Precautions described in this instruction manual before using the product.

In order to prevent any possible bodily injury or damage to property or equipment, the following precautions for ensuring safety are displayed according to the following two ranks of importance:

⚠ **Warning**	Handling or using the product improperly and in disregard of the instructions with this mark may result in serious bodily injury or death.
⚠ **Caution**	Handling or using the product improperly and in disregard of the instructions with this mark may result in bodily injury or physical damage.

Note: Items marked "Caution" may also result in serious bodily injury or death in some circumstances. Always follow the instructions for items marked "Warning."

⚠ Warning

- If the product is used in medical appliances or other types of equipment that affect people's lives, sufficient safety-related evaluations and preparations must be made in advance, and the product or the type of equipment into which the product is assembled must be used under the full responsibility of the user.
- If the product is used in types of equipment that have a strong social and public impact, sufficient prior evaluations and safety-related evaluations and preparations must be made, and the product or the type of equipment into which the product is assembled must be used under the full responsibility of the user.
- The product is not designed to be used in a car or a ship. When using the product in an environment with vibration, such as in a car or a ship, use it at your own discretion only after deploying sufficient safety measures and making prior evaluations.
- Connect all wires properly and securely. Failure to do so may result in fire, burns, or electrical shock.
- Do not use this product in a location where there is flammable gas. Otherwise, it may result in fire, burns, or bodily injury.
- Only use the product integrated with another device or system. Failure to do so may result in burns or electrical shock.
- Do not touch the product while it is operating. Otherwise, it may result in burns or electrical shock.
- Turn off the power and stop using the product immediately if you notice any sparks, smoke, odd odors, sounds, or anything unusual during operation. Failure to do so may result in fire, bodily injury, or electrical shock.
- Never allow the product to fall, topple over, or otherwise be subjected to excessive shocks when moving it. Otherwise, it may result in product failure.
- The product should be handled only by personnel with sufficient training and knowledge and under the full responsibility of the user.
- Never attempt to disassemble, repair, or alter the product in any way. Failure to do so may result in fire, bodily injury, or electrical shock.

⚠ Caution

Handling

- Discharge static electricity from your body before handling the product. In addition, avoid packaging or covering the product with materials which generate static electricity. Contact with static electricity may result in product failure.
- Do not touch solder joints or pins. Otherwise, it may result in bodily injury.
- Installation, placement, connections, wiring, or relocation of the product should be performed by knowledgeable or correctly licensed personnel. Never perform such work while the product is on. Failure to do so may result in bodily injury, fire, burns, or electrical shock.
- Never allow yourself to come into contact with the ends of wires or plugs when measuring insulation resistance or dielectric strength voltage. Otherwise, it may result in electrical shock.
- Never attempt to disassemble or alter the product in any way. Doing so may invalidate any warranties concerning the functions or performance of the product, and may also result in fire, burns, bodily injury, or electrical shock.

Instruction

- Do not touch the product for a period after the power has been turned off as it may still be hot. Otherwise, it may result in burns.
- Take measures to protect the device from potential damage caused by the product stopping during operation.
- Never use the product at voltages, temperatures, or any other settings which exceed those given in the product specifications. Otherwise, it may result in substandard operation, failure, fire, bodily injury, or electrical shock.
- Never remove the product nameplate or install the product so that the identification cannot be seen after installation. Otherwise, it may result in the product being improperly used, and subsequently result in fires.
- Do not turn the power supply ON/OFF on a ground wire. Otherwise, it may result in product failure.
- Do not apply excessive force to the product while it is operating. Otherwise, it may result in product failure.
- If you install and use the product in a car or a ship, we shall not be responsible for any faults caused by the environment of the car or ship in which the product is installed.

Installation

- When fixing the product into place, be sure to take into consideration the product's weight and all other relevant factors. Failure to do so may result in the product or its parts falling, resulting in bodily injury or device failure.
- Never install or remove the product while it is wired.
- When fixing the product with screws, ensure correct tightening torque. If the tightening torque is over the recommended values, the product structure may deform or break.
- Install the product carefully without touching conductors or other electrical components. Touching these components may result in device failure, product failure, or product malfunction.
- Take proper precautions against static electricity when making electrical connections. Failure to do so may result in device or product failure.
- Make electrical connections properly. Failure to do so may result in device failure, product failure, or product malfunction.
- Ensure that wires are not allowed to short-circuit. Failure to do so may result in device failure, product failure, or product malfunction.

Operating environment

- Do not use or store the product where it is exposed to flammable or corrosive gas, water or oil splashes, dust or humidity, condensation, radioactive rays or direct sunlight, salty air or saltwater, or where the product may be contaminated by corrosive materials such as sulfurous water, sulfurous volcanic ash, organic solvents, acidic chemicals, alkali chemicals, nuclear fuel materials, or other hazardous substances. If it is used or stored in such places or environments, there is the possibility that a fire may occur, the product may malfunction or its performance may deteriorate.
- Do not use or store the product in locations and environments where it could be constantly exposed to vibrations, strong shocks, magnetic or electromagnetic noise, or in which electromagnetic noise overlaps into power voltage. Otherwise, it may result in product failure.
- Do not use or store the product in environments subject to sudden changes in temperature and humidity. Otherwise, it may result in product failure.

Maintenance

- Only certified personnel with sufficient training and knowledge should perform maintenance and inspections. Otherwise, it may result in fire, burns, bodily injury, or electrical shock.
- Perform maintenance or inspections while the product is off. Otherwise, it may result in fire, burns, bodily injury, or electrical shock.
- Never use gasoline, paint thinner, benzene, or any other organic solvents to clean the product. Otherwise, it may result in product deformation or substandard operation.

Safety Precautions Airflow Tester

Please read the instruction manual and its appendix carefully prior to installation, operation, maintenance or inspection and perform all tasks according to the instructions provided here.
A good understanding of this equipment, its safety information as well as all Warnings/Cautions is also necessary prior to operation.
Matters that require attention are ranked as "Danger", "Warning", and "Caution" in this document.

Warning symbols

⚠ **Warning**	Denotes immediate hazards which could cause severe bodily injury or death as a result of incorrect operation.
⚠ **Caution**	Denotes hazards which could cause bodily injury and product or property damage as a result of incorrect operation.

⚠ **Caution** Even those hazards denoted by this symbol could lead to a serious accident. Make sure to strictly follow these safety precautions.

Prohibited, mandatory symbols

⊘	Indicates actions that must not be allowed to occur / prohibited actions.
❗	Indicates actions that must be carried out / mandatory actions.

⚠ Warning

Operating precautions

- Avoid using the product in the presence of flammable, explosive, or corrosive gases, locations subjected to splashing water or oil, or near combustibles. Otherwise, it may result in electric shock, bodily injury, fire, product failure, or damage.
- Turn off the power before performing any wiring, maintenance, or inspection. Once the power is off, remove the AC power cable, and confirm that the POWER LED is off before performing these tasks. Failure to do so may result in electric shock.
- Operate the product with dry hands. Failure to do so may result in electric shock.
- Never attempt to disassemble or alter the product in any way. Otherwise, it may result in electric shock, bodily injury, fire, product failure, or damage.
- Do not damage the AC power cable. Otherwise, it may result in electric shock, bodily injury, fire, product failure, or damage.
- If the product emits unusual noise, odors, or smoke, or if water or other liquids enter the product, immediately turn off the power and disconnect the power cable. Otherwise, it may result in electric shock, bodily injury, fire, product failure, or damage.
- Read the instruction manual carefully prior to using the product. Failure to do so may result in electric shock, bodily injury, fire, product failure, or damage.
- Always use the supplied AC power cable if included. Using an AC power cable with inappropriate ratings may result in electric shock, bodily injury, fire, product failure, or damage.
- If an AC power cable is not included, please prepare a cable matching the specifications listed in section 9.2 "Specifications" of Instruction Manual. Using an AC power cable with inappropriate ratings may result in electric shock, bodily injury, fire, product failure, or damage.
- Prior to turning on the power, be sure to ground the product by connecting it to a grounded outlet. Insufficient grounding may result in electric shock, bodily injury, fire, product failure, or damage.

⚠ Caution

Operating precautions

- Avoid using the product near bodies of salt water or other locations susceptible to salt damage. Otherwise, it may result in product failure or damage caused by salt.
- Due to the internal power supply, certain sections of the product may experience an elevation in temperature that may cause a burn or bodily injury.
- Do not use the product outside its specifications. Otherwise, it may result in electric shock, bodily injury, fire, product failure, or damage.
- Do not use the product if it is defective, damaged, or burnt out. Otherwise, it may result in electric shock, bodily injury, or fire.
- When not using the product, turn off the power and unplug the AC power cable. Failure to do so may result in electric shock, bodily injury, fire, product failure, or damage.

Transportation

- Excess stacking may cause the load to collapse so follow the directions written on the outside box. Failure to do so may result in bodily injury or damage.
- Handle the product with care during transportation, as it is dangerous if dropped. Failure to do so may result in bodily injury.
- The product is heavy so handle with care. Failure to do so may result in bodily injury.

Handling

- Do not apply excessive stress or place heavy objects on the product. Otherwise, it may result in electric shock, bodily injury, product failure, or damage.
- Transport the product using the carrying handle. Failure to do so may result in bodily injury, product failure, or damage.
- Do not drop the product or subject it to excessive shock of any kind. Otherwise, it may result in product failure or damage.
- If the connection duct or tripod is attached to the main unit, make sure it does not tip over or drop while moving. Otherwise, it may result in bodily injury, product failure, or damage.
- Only use the product as specified in this instruction manual. Failure to do so may result in product failure or damage.
- Make sure that the intake and exhaust vents are free of debris and foreign matter. Otherwise, it may result in bodily injury, product failure, or damage.
- Mount the product on incombustible material below 60°C. Failure to do so may result in fire, product failure, or damage.

Connecting the AC power cable

· Connect the AC power cable as instructed by the instruction manual. Failure to do so may result in electric shock, bodily injury, fire, product failure, or damage.

Operation

· Operate the product within the specified input-power voltage to maintain stability. Otherwise, it may result in electric shock, bodily injury, fire, product failure, or damage.
· The auxiliary fan rotates during operation. Make sure that the intake and exhaust vents are free of debris and foreign matter.
· Keep hands away from the exhaust vent. Failure to do so may result in bodily injury, fire, product failure, or damage.

Maintenance and inspection

· Some parts of the product (fan motor, gasket, electrolytic condenser, sensor, LED, switches) can deteriorate with long-term use. As preventive maintenance, perform periodic maintenance and inspection to maintain measuring accuracy. For details on maintenance, inspection, and repair, please contact SANYO DENKI. Disassembly is not to be performed by the end-user. Disassembly may result in electric shock, bodily injury, fire, malfunction, product failure, or damage.

Prohibited

Handling

· Do not scratch the connection duct with sharp objects as it may tear or damage the material.

Operation

· Applying voltage outside the input voltage range may result in electric shock, bodily injury, fire, product failure, or damage. Never use voltages outside of specification.
· Keep the USB serial adapter away from static electricity and high voltage. Failure to do so may result in failure or damage.
· Do not use a polarized grounding adapter with the product. Otherwise, it may result in electric shock, bodily injury, fire, product failure, or damage.

Storage

· Do not store the product where it could be exposed to rain, water, toxic gases, or other liquids. Failure to do so may result in product failure or damage.

Maintenance and inspection

· Do not perform disassembly, inspection, or repairs. Otherwise, it may result in electric shock, bodily injury, fire, product failure, or damage.
· Do not measure the insulation resistance or the pressure resistance. Otherwise, it may result in product failure or damage.
· Never unplug the AC power cable while the power is on as the resulting surge voltage may damage electronic components. Otherwise, it may result in electric shock, bodily injury, or fire.
· Do not remove the nameplate attached to the product. Doing so voids the warranty.
· Do not wipe the product with benzene, paint thinner, or other solvents. Otherwise, it may result in deformation, deterioration, discoloration, product failure, or damage.

Mandatory

Operation

· In the case of any irregular operation, stop the device immediately. Otherwise, it may result in electric shock, bodily injury, fire, product failure, or damage.
· As a provisional measure, ensure that the power can be turned off at any time. Inability to turn off the power may result in electric shock, bodily injury, fire, product failure, or damage.
· If an error occurs, eliminate the cause and ensure safety before resuming.
· Use the product within the specified temperature and humidity range. Failure to do so may result in product failure or damage.
Temperature: 0°C to 40°C / Humidity 20 to 85% RH (non-condensing)
· Be sure to use the supplied AC power cable to prevent electric shock, bodily injury, fire, product failure, or damage.
· Be sure to prepare a cable matching the ratings listed in section 9.2 "Specifications" of Instruction Manual to prevent electric shock, bodily injury, fire, product failure, or damage.
· Prior to turning on the power, be sure to ground the product by connecting it to a grounded outlet to prevent electric shock, bodily injury, fire, product failure, or damage.

Storage

· Store the product in a location that is not exposed to direct sunlight, at a temperature and humidity within specifications. Failure to do so may result in product failure.
· If the product has been stored for a long period, contact SANYO DENKI. There is the possibility that components may have deteriorated and require maintenance.

Disposal

· When disposing of the product, treat it as industrial waste.

Index by Model No. - Options

Finger Guards

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109-720H	Finger Guards	Ø200 mm type	587
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Resin Finger Guards/Resin Filter Kits

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109-1003G	Resin Finger Guards	60 mm sq. type	591

Replacement filter

Model no.	Category	Matching fan size	page
109-1000M13	Replacement filter	120 mm sq. type	592
109-1000M20	Replacement filter	120 mm sq. type	592
109-1000M30	Replacement filter	120 mm sq. type	592
109-1000M40	Replacement filter	120 mm sq. type	592
109-1001M13	Replacement filter	92 mm sq. type	592
109-1001M20	Replacement filter	92 mm sq. type	592
109-1001M30	Replacement filter	92 mm sq. type	592
109-1001M40	Replacement filter	92 mm sq. type	592
109-1002M13	Replacement filter	80 mm sq. type	592
109-1002M20	Replacement filter	80 mm sq. type	592
109-1002M30	Replacement filter	80 mm sq. type	592
109-1002M40	Replacement filter	80 mm sq. type	592
109-1003M13	Replacement filter	60 mm sq. type	592
109-1003M20	Replacement filter	60 mm sq. type	592
109-1003M30	Replacement filter	60 mm sq. type	592
109-1003M40	Replacement filter	60 mm sq. type	592

EMC guards/Inlet nozzle for centrifugal fan and splash proof centrifugal fan

Model no.	Category	Matching fan size	page
109-1036	EMC guards	ø172 mm type	590
109-1037	EMC guards	120 mm sq. type	590
109-1038	EMC guards	80 mm sq. type	590
109-1039	EMC guards	80 mm sq. type	590
109-1040	EMC guards	92 mm sq. type	590
109-1069	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø133 mm type	589
109-1069H	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø133 mm type	589
109-1073	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø175 mm type	589
109-1073H	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø175 mm type	589
109-1080	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø100 mm type	589
109-1080H	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø100 mm type	589
109-1081	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø150 mm type	589
109-1081H	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø150 mm type	589
109-1106	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø70 mm type	589
109-1134	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø225 mm type	589
109-1134H	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø225 mm type	589
109-1135	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø221 mm type	589
109-1135H	Inlet nozzle for centrifugal fan and splash proof centrifugal fan	ø221 mm type	589

Filter kits/Screen kits

Model no.	Category	Matching fan size	Note	page
109-018	Filter kits	120×120×38 mm	Not mountable on AC fans with a sensor or ACDC fans.	593
109-020	Screen kits	120×120×38 mm		593

Plug Cord

Model no.	UL	CSA	PSE	Applicable model	page
489-006-L10			✓	120×120×38 mm	594
489-006-L21			✓	120×120×38 mm	594
489-006-L35			✓	120×120×38 mm	594
489-007-L10	✓	✓		120×120×38 mm	595
489-007-L21	✓	✓		120×120×38 mm	595
489-008-L10			✓	80×80×42 mm	594
489-008-L21			✓	80×80×42 mm	594
489-008-L35			✓	80×80×42 mm	594
489-016-L10			✓	120×120×25 mm 92×92×25 mm 80×80×25 mm 80×80×38 mm	594
489-016-L21			✓	120×120×25 mm 92×92×25 mm 80×80×25 mm 80×80×38 mm	594
489-037-L10			✓	120×120×38 mm	594
489-037-L21			✓	120×120×38 mm	594
489-037-L35			✓	120×120×38 mm	594
489-047-L10	✓	✓		120×120×25 mm 92×92×25 mm 80×80×25 mm 80×80×38 mm	595
489-047-L21	✓	✓		120×120×25 mm 92×92×25 mm 80×80×25 mm 80×80×38 mm	595
489-084-L10	✓	✓		ø172×51 mm ø172×150×51 mm 160×160×51 mm	595
489-084-L21	✓	✓		ø172×51 mm ø172×150×51 mm 160×160×51 mm	595
489-086-L10	✓	✓		160×160×51 mm	595
489-086-L21	✓	✓		160×160×51 mm	595
489-1618-L10			✓	160×160×51 mm	594
489-1618-L21			✓	160×160×51 mm	594
489-1618-L28			✓	160×160×51 mm	594
489-1619-L10			✓	ø172×51 mm ø172×150×51 mm 160×160×51 mm	594
489-1619-L21			✓	ø172×51 mm ø172×150×51 mm 160×160×51 mm	594
489-1635-L10	✓	✓	✓	ACDC Fan	595
489-1635-L21	✓	✓	✓		595

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